

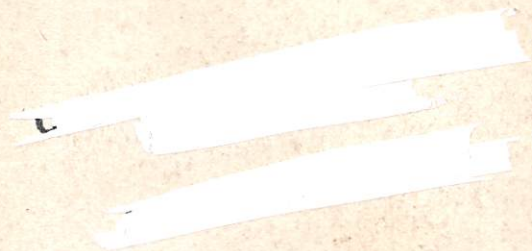


BEST QUALITY

Union Special[®]

LEWIS • COLUMBIA

INDUSTRIAL
SEWING
MACHINES



CLASSES

6000

6200

6400

6500

6600

**LIST OF PARTS
FOR
STYLES IN CLASSES
6000 6200
6400 6500 6600
FLAT BED MACHINES**

CATALOG

No. 44

Union Special MACHINE COMPANY

CHICAGO

From the library of: Superior Sewing Machine & Supply LLC

SUPPLEMENT TO CATALOG No. 44

Applying to Styles 6600 E, 6600 G and 6600 H Having Annular Take-Up

6600 E For seaming couch covers, with and without rope welt; welt guided to left of needle.

6600 G For seaming decks to quarters of auto tops; includes puller **STYLE 21700 T**.

6600 H For undersewing auto cushions.

SYMBOL

7 G	Feed Rocker, floating design (screws No. 88)
8 A	Feed Rocker Shaft, 5 ²⁵ / ₆₄ inches long
482	Collar, for floating design feed rocker shaft (screw No. 93)
660-62	Oil Cup, for right main shaft bearing
1276	Needle Lever Stud, cone bearing design (nut No. 47, Washer No. 48)
6015 B	Needle Lever, forged aluminum alloy
6042 A	Needle Lever Ball Clamp Bolt Washer
6060	Renewable Bearing, left, for main shaft
6090 A	Needle Lever Stud Sleeve
6091	Needle Lever Nut, front, hexagonal
6091 A	Needle Lever Nut, rear, cylindrical
6092	Needle Lever Stud Sleeve Key
6093	Needle Lever Cone (set screws No. 88)
6607 B	Looper, with guard (set screw No. 73)
6620 E	Presser Foot, for Style 6600 E (clamp screw No. 91)
6625 B	Reciprocating Needle, Rear Guard (screw No. 90)
6658 B	Take-up Thread Eyelet (screws No. 605)
7404 B	Cast-off (screws No. 605)
7422 A	Main Shaft
7423 A	Looper Thread Annular Take-up (spot screw No. 89)
7445 A	Looper Rocker Frame, detachable cone design
7446 A	Looper Rock Shaft
7457 B	Main Shaft Sleeve Thread Guide (screw No. 605)
7459	Take-up Thread Eyelet Stand (screws No. 22596)
7459 A	Take-up Thread Eyelet Spring (screw No. 94)
7462 D	Renewable Bearing, right, for main shaft
7463 B	Main Shaft Sleeve
7467 B	Cast-off Support (screw No. 94)
7484 A	Feed Rocker Arm (clamp screws No. 93)
7499 A	Main Shaft Counterbalance (screws No. 77)
7521 B	Eccentric Pulley, throw .588 inch (screws No. 22597)
7801 A	Cloth Plate (screws, countersunk head, No. 80; fillister head, No. 93 A)
8559	Reciprocating Needle Rear Guard Holder (screws No. 90)
9932	Feed Bar Shoe (screw No. 94)
11638 M	Needle Lever Cone Adjusting Nut
11684 AA	Street Elbow, for oil cup
12078	Annular Take-up Eyelet Hinge Block (pin No. 20290 B-9)
17142	Feed Bar
17142 A	Reciprocating Needle Rear Guard Holder Base (screws, rear, No. 25 CC, front No. 22528)
20290 B-9	Annular Take-up Eyelet Hinge Block Pin
21396 AC	Needle Thread Lubricator, for Styles 6600 G, 6600 H (screw No. 93)
21640 AC	Tension Release Lever Stud
21640 AD	Tension Release Lever
23184 H	Semi-felled Lap Seam Folder, for Style 6600 G (screws No. 25 C)
29072 D	Eccentric Pulley Assembly; one each Nos. 7521 B and 15430 M lapped together
29169 K	Looper Rocker Assembly, for Style 6600 G; one each Nos. 6013, 15465 F, 15745 B lapped together, 6038, 12987 A and two No. 88
29304 E	Needle Lever Stud Assembly, cone design; one each Nos. 1276, 6090 A, 6093 lapped together, and two each Nos. 88, 11638 M
35582 B	Tension Thread Eyelet, sheet metal
41078 B	Spring Valve Oiler



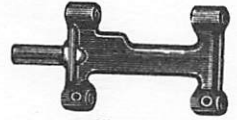
21640 AC



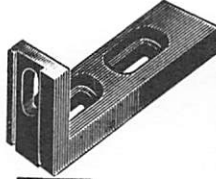
6042A



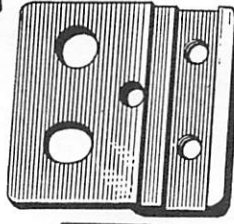
7484 A



7 G



8559



17142 A



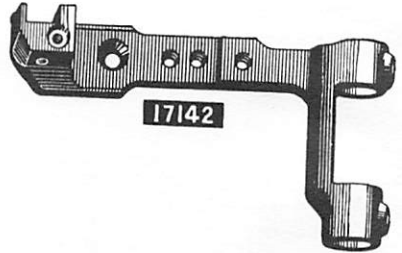
6060



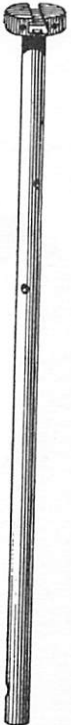
7499 A



6625 B



17142



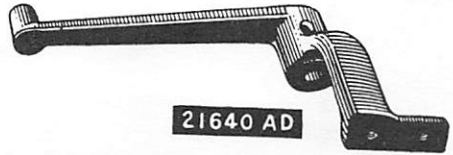
7422 A



8A



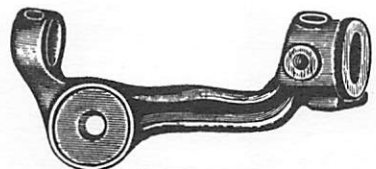
7462 D



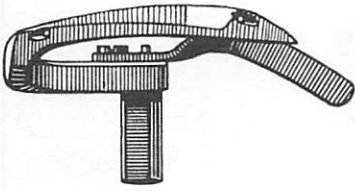
21640 AD



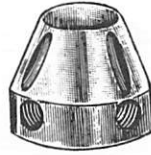
7446 A



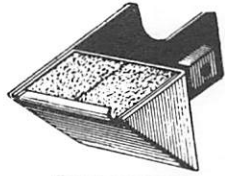
7445 A



6607 B



6093



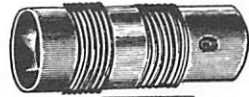
21396 AC



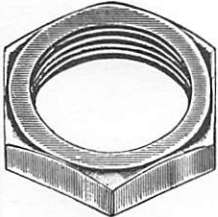
6092



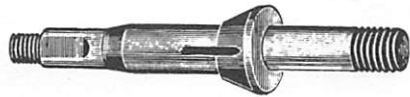
11638 M



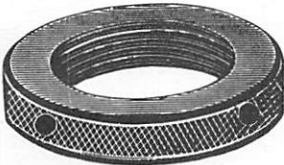
6090 A



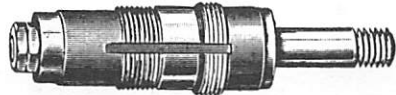
6091



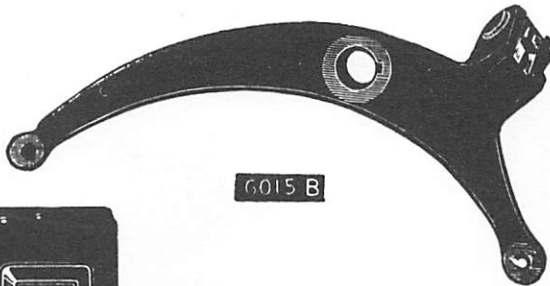
1276



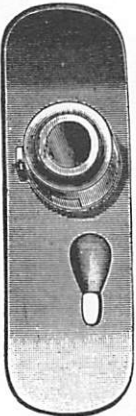
6091 A



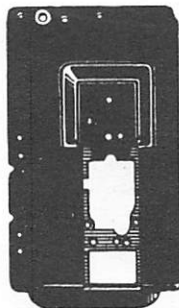
29304 E



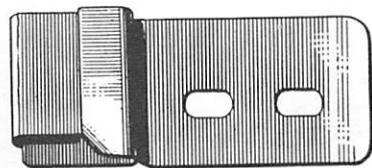
6015 B



6620 E



7801 A



23184 H



20290 B-9



432



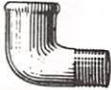
9932



41078 B



35582 B



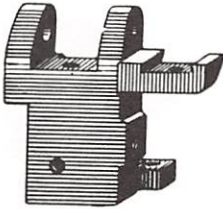
11684 AA



660-62



7459 A



7459



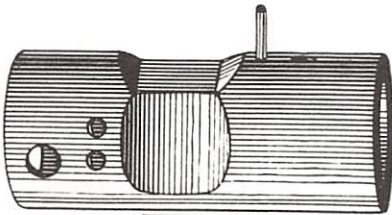
12078



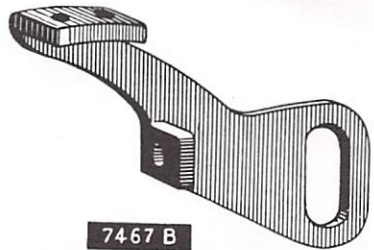
7404 B



7457 B



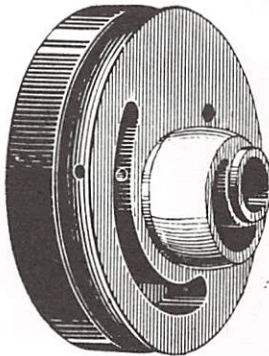
7463 B



7467 B



6658 B



7521 B



7423 A

Catalog No. 44

LIST OF PARTS

STYLES IN CLASSES

6000
6200 6400
6500 6600

The parts listed in this catalog are
furnished at list prices for repairs only.

First Edition

Union Special
MACHINE COMPANY
INDUSTRIAL SEWING MACHINES
CHICAGO

Printed in U.S.A.

IMPORTANT NOTICE TO CUSTOMERS

The parts listed in this catalog are furnished at list prices for repairs only.

Attention is hereby called to the fact that many of said parts are subjects of patents, or enter into patented combinations, and that in furnishing these parts at list prices we only license their use for repairing machines of our own make, in their original condition.

Notice is hereby given that the sale of such parts by the purchaser, or the use thereof for changing over machines from one style to another, or for any other than *bona fide* repair purposes, is an infringement, for which the seller or user will be liable to prosecution.

CONTENTS

The matter of this catalog relates only to the styles of machines in Classes 6000, 6200, 6400, 6500 and 6600, listed on the following pages, and cannot be applied to other styles. Power Transmitter parts, Pulling Machine parts and Needles are listed in separate catalogs, known as Catalog Nos. 29, 32 and 45 respectively, copies of which will be supplied on request.

	Page
Description of Machines	5
Important Notice to Customers	3
Needles	8
Ordering Repair Parts	11
Plates or Illustrations of Parts	16
List of Parts	57
Utility Grinder, No. 21394, Illustration of	15
Style 6400 M, Group Installation, Illustration of	13
Style 6400 W, Installed, Illustration of	14

DESCRIPTION OF MACHINES

All machines have both a Class Number and a Style Number. The Class Number is stamped in the name plate attached to each machine. It represents a general type of machines, which is subdivided into several styles.

The Style Number is the Class Number with a letter affixed and is only used in the catalog. It represents a machine fitted to perform a specific operation.

CLASS 6000

Flat Bed Single Needle Machines, Bed 13 Inches Long,
Needle Same Length as Type 101, For Knit
Underwear and Similar Garments

Style

- 6000 A—For finishing knit underwear and similar garments; feed surface on all four sides of needle, double locked stitch.
- 6000 I—For finishing knit drawers; feed surface at left and rear of needle, double locked stitch.
- 6000 K—For ornamental stitching; feed surface at left and rear of needle, double locked stitch.

CLASS 6200

Flat Bed Single Needle Machines, Bed 13 Inches Long,
Needle Same Length as Type 106, for Shoe Work

Style

- 6200 B—For making linings; feed surface at left and rear of needle, flat presser foot, double locked stitch.
- 6200 C—For making linings; rolling presser foot, diameter of roller $1\frac{5}{8}$ inches unless otherwise specified, double locked stitch.
- 6200 D—For folding and stitching top bands to linings; one operation, body of lining passes to left of needle, double locked stitch.
- 6200 E—For closing shoes; under feed only, flat presser foot, double locked stitch.
- 6200 F—For closing shoes; under feed only, rolling presser foot, diameter of roller $1\frac{5}{8}$ inches unless otherwise specified, double locked stitch.

CLASS 6200—Continued

Style

- 6200 K—For closing shoes; upper and under feed, double locked stitch.
- 6200M—For closing leather shoes; upper and under feed, welt gauge No. 2603D, double locked stitch.
- 6200 Q—For folding and stitching top bands to linings; one operation, body of lining passes to right of needle, double locked stitch.
- 6200W—For binding tongues; double locked stitch.
- 6200 X—For stitching leather top bands to shoe linings; upper and under feed, body of lining passes to left of needle, double locked stitch.
- 6200 Y—For folding, stitching and reinforcing edge of cloth button hole flies; one operation, double locked stitch.
- 6200AA—For stitching soles to uppers of felt slippers; upper and under feed, double locked stitch.
- 6200AB—For closing leather gloves; upper and under feed, vibrating presser mechanism, double locked stitch.

CLASS 6400

Flat Bed Single Needle Machines, Bed 13 Inches Long,
Needle Same Length as Type 106, For *Light*
Weight Woven Fabrics

- 6400 I—For binding miscellaneous work not otherwise specified; double locked stitch.
- 6400M—For seaming mattress ticks; bound seams, English binder, double locked stitch.
- 6400 N—For joining shoulders of shirts; one operation, double edge folder, upper and lower ply of fabric turned inwardly and front of garment inserted between, double locked stitch.
- 6400 U—For seaming mattress ticks; felled seams, double locked stitch.
- 6400W—For seaming mattress ticks; plain seams, double locked stitch.
- 6400 X—For stitching rick-rack braid to house dresses, aprons and similar garments; folder for edge of body fabric and adjustable guide for braid, double locked stitch.

CLASS 6500

Flat Bed Single Needle Machines, Bed 13 Inches Long,
Needle Same Length as Type 128; For *Heavy*
Weight Woven Fabrics

Style

- 6500 B—For seaming trousers, coats and similar garments; double locked stitch.
- 6500 C—For seaming trousers; welt seam, one operation, double locked stitch.
- 6500 E—For making pants flies; one operation, concealed stitch folder, double locked stitch.
- 6500 H—For making canvas horse collars; double locked stitch.
- 6500 N—For armhole drawing on coats and similar garments; double locked stitch.
- 6500 P—For basting edges of coats and similar garments; chain stitch, maximum length $\frac{1}{4}$ inch.

CLASS 6600

Flat Bed Single Needle Machines, Bed 13 Inches Long,
For Miscellaneous Work

Style

- 6600 B—For tent and awning work; needle same length as Type 143, double locked stitch.

NEEDLES

Descriptions Under the present plan, which was adopted in 1920, needles are given a Type Number and a new Size number. The Type Number denotes the kind of point, shank, length, groove, finish and other details. The Size Number is stamped in the needle shank. It denotes the largest diameter of the blade, measured in thousandths of an inch, midway between the shank and eye. The Type Number and Size Number collectively represent the complete description of the needle.

Needle Catalogue No. 45 Full information is contained in Needle Catalog No. 45. Copy will be forwarded on request. It contains the Type Numbers, New Size Numbers, and Old Size Numbers, description and prices per M. set opposite each other in convenient form, illustrations of the needles, magnified views of their points, their incision relative to the line of stitching, desirability of the different needle points on specified kinds of material, relative sizes of needles and thread, space for recording Type Number and Size Number of needle used for each operation, and other features.

Type Number Descriptions The Type Numbers of the needles used in the Styles of machines covered by this catalog are listed below. Set opposite each Type Number is the description of the needle.

DESCRIPTION

Needle

Type No.

- 101—Round point, round shank, extra short, double groove, nickel plated.
- 106—Round point, round shank, extra short, double groove, nickel plated, ball eye.
- 108—Round point, round shank, extra short, double groove, nickel plated, ball eye, spotted.
- 121—Round point, round shank, short, double groove, nickel plated.
- 126—Round point, round shank, short, double groove, nickel plated, ball eye.
- 128—Round point, round shank, short, double groove, nickel plated, ball eye, spotted.

DESCRIPTION—Continued

- 130—Round point, round shank, short, double groove, nickel plated, ball eye, government, spotted.
- 140—Round point, round shank, long, double groove, nickel plated.
- 143—Round point, round shank, No. 2 bag, nickel plated.
- 145—Round point, round shank, No. 2 bag, nickel plated, government.
- 301—Stay point, round shank, extra short, double groove.
- 501—Rocked point, round shank, extra short, double groove.
- 701—Flat point, round shank, extra short, double groove.
- 907—Spear point, round shank, extra short, double groove, nickel plated, ball eye.
- 927—Spear point, round shank, short, double groove, nickel plated, ball eye.
- 929—Spear point, round shank, short, double groove, nickel plated, ball eye, spotted.
- 943—Spear point, round shank, No. 2 Bag.
- 1543—Twist point, round shank, No. 2 Bag.
- 1701—Twist Centered point, round shank, extra short, double groove.

Application of Type Numbers The Styles of machines covered by this catalog are listed below. Set opposite each Style Number is the Type Number of the needles or needles which can be used. Type Numbers are arranged numerically, as the wide variety of the materials sewed on each Style of machine makes it impractical to show a preference.

Machine Style No.	Type Number of Needles Used
6000	A—121
6000	I—121
6000	K—121
6200	B—101, 106, 301
6200	C—101, 106, 301
6200	D—101, 106
6200	E—101, 301, 501, 701, 1701
6200	F—101, 301, 501, 701, 1701

DESCRIPTION—Continued

Machine Style No.	Type	Number of Needles Used
6200	K—101,	301, 501, 701, 1701
6200	M—301,	501, 701, 1701
6200	Q—101,	106
6200	W—101,	106
6200	X—101,	301
6200	Y—101,	301
6200	AA—101,	301, 701, 1701
6200	AB—701,	1701
6400	I—106,	907
6400	M—106,	108
6400	N—106	
6400	U—106,	108
6400	W—106,	108
6400	X—106,	907
6500	B—126,	128, 130, 927, 929
6500	C—126,	128, 130, 927, 929
6500	E—126,	128
6500	H—126,	128, 130, 927, 929
6500	N—126,	128
6500	P—121,	126, 128
6600	B—140,	143, 145, 943, 1543

Ordering To have orders promptly and accurately filled, the empty package, a sample needle, or the Type and Size Numbers should be given. See marks on packages. An intelligible order would read as follows:

100 Needles Type 106 Size 040

Success in the operation of these machines can be assured only by the use of genuine Union Special Needles, as furnished by the Union Special Machine Company. Obviously it is to our interest to maintain the reputation of the machines by furnishing the very best needles obtainable. The genuine needles are put up in packages marked at the top "trade UNION SPECIAL mark". All other needles are bogus.

ORDERING REPAIR PARTS

Plates Grouped according to scale will be found illustrations of parts similar in appearance and, to some extent, component parts that go together in the same subdivisions of the mechanism. The scale the illustrations bear to the actual size of parts is given on each plate.

Always refer to the description, opposite the number, in the price list pages before ordering parts. In this way only can you be assured that you are sending us the correct number.

List of Parts On pages 4, etc. will be found a full description of the Classes and Styles of machines covered by this catalog. Where a part is used on all machines listed, no specific use is mentioned in its description. In describing other parts, we use the Style Numbers, or the Class Number if the part is used on every Style of machine listed in that Class. Where the description names the part and only specifies the Style Number or the Class Number of the machine or machines on which it is used, the part is the recognised standard part for those machines. We also list a few parts with a slight differentiation from the standard part of similar kind for a listed Style of machine. They are described by mentioning the name of the part, Style Number of the machine, and also the features in which the part differs. Where a part is not used on a listed Style of machine, its description is based on the Class Number of the machine to which it is applied, with a specific mention of the operation the machine performs.

The screws, nuts and washers belonging to each major part are repeated after its description. If two or more parts listed consecutively have the same name and use the same screw, nuts or washers, they are only repeated after the last major part. All part numbers represent the same part, regardless of the catalog in which they appear.

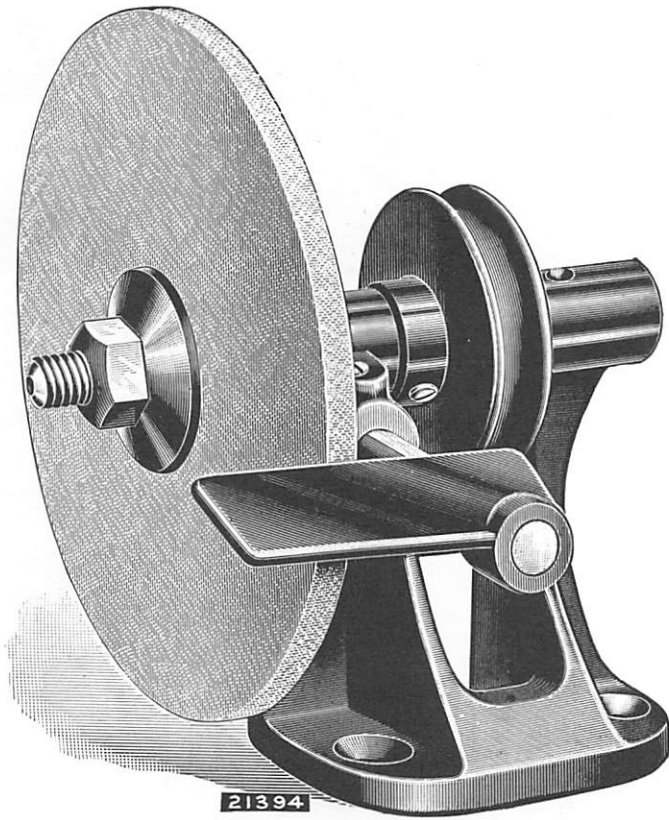
— A dash in the "Plate Number" column of the parts list indicates the absence of an illustration.

‡ A double dagger in the "Number to Order by" column indicates that the component parts cannot be furnished separately.

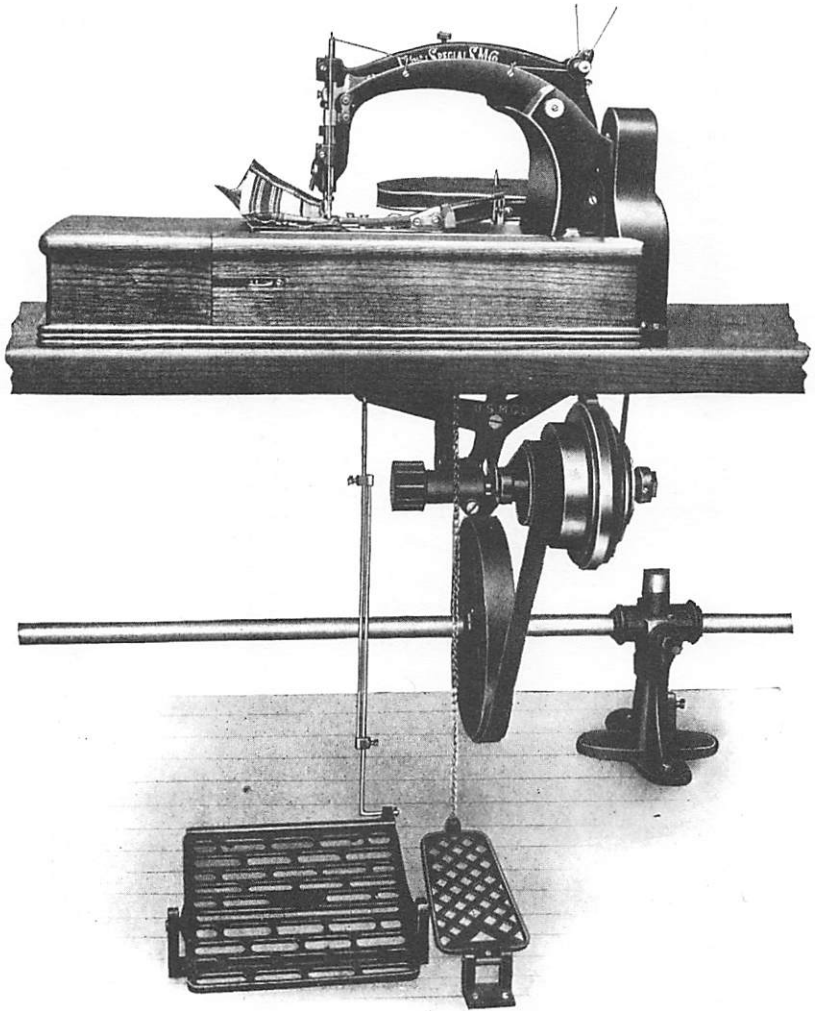
Ordering Goods For convenience in ordering, the full number is stamped in each part, where its construction will permit. Sub-assemblies, comprising a plurality of parts in convenient form, are furnished. Each component part is represented

by its own number. The assembly, taken collectively is likewise represented by a number. Where a number representing a sub-assembly is stamped in a part, it is always preceded by an open triangle "△" to distinguish between the two kinds of numbers. It is not necessary that the open triangle be used in ordering. Other parts are marked with identification letters, which are mentioned in the descriptions on the parts list pages. If customers furnish the number stamped in a piece, errors will be avoided and we will be enabled promptly to duplicate the desired part. If only an identification letter is furnished, it should be accompanied with a general description of the part. All supplies including belting, belt fasteners, taps, reamers, screw drivers, and powdered oilstone, will be promptly furnished.

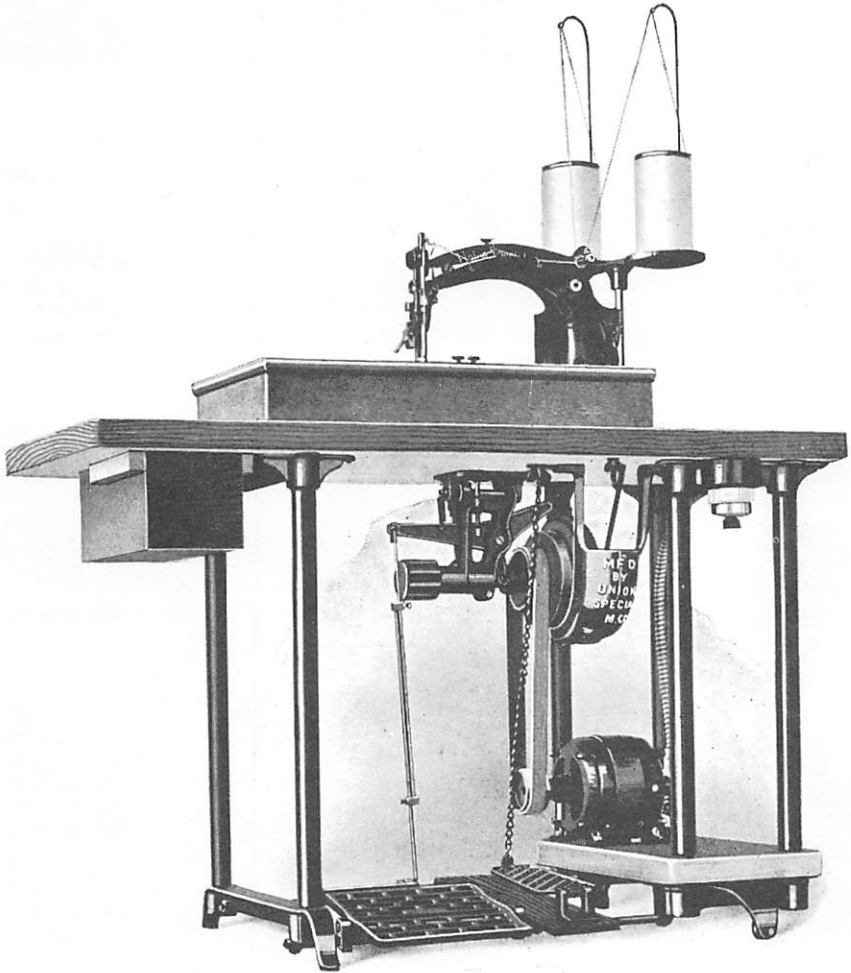
Terms Attention is directed to our established practice. Prices are strictly net cash. All goods are carefully packed and forwarded at buyer's risk f. o. b. shipping point. We cannot be responsible for delivery of packages shipped by parcel post, except when they are registered or insured. Where customer requests that a mail shipment be registered or insured, it will be complied with; failing this we reserve the right to use our own discretion. Regular parcel post rates and insurance, if any, will be charged on all mail shipments. Prices are subject to change without notice.



Utility Grinder

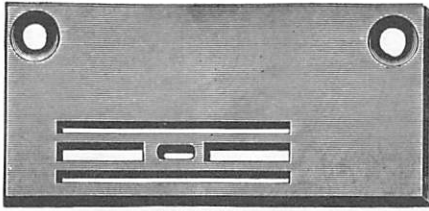


Style 6400 M, Group Installation

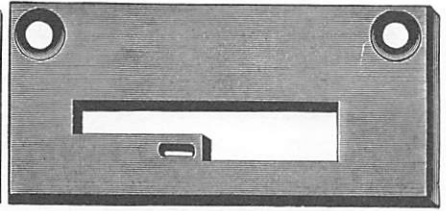


Style 6400 W Installed on an Individual Power Table No. 21371 G

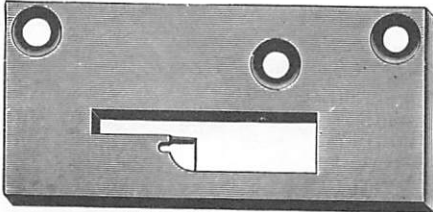
PLATE No. 1—FULL SIZE



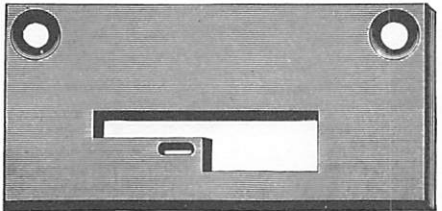
112



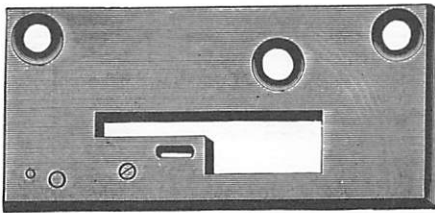
112 E



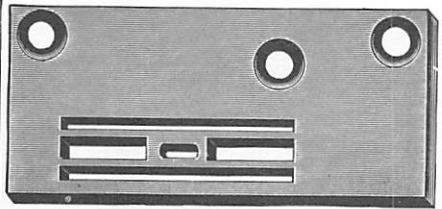
112 N



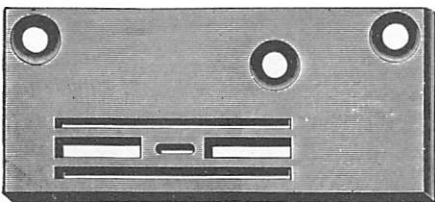
112 S



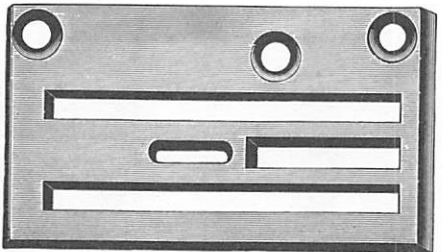
112 CC



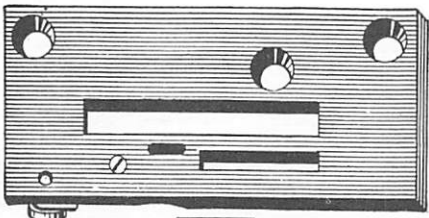
195



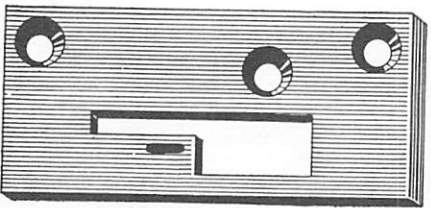
195 D



195 X

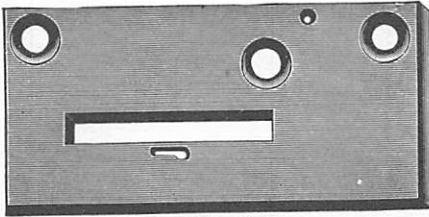


921

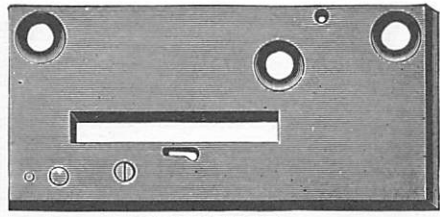


1724F

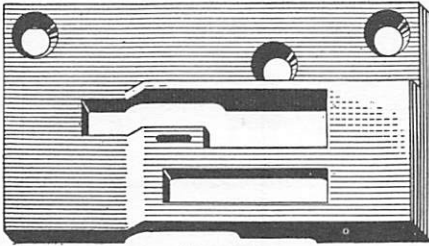
PLATE No. 2—FULL SIZE



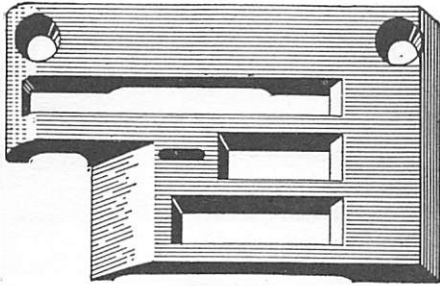
1524 C



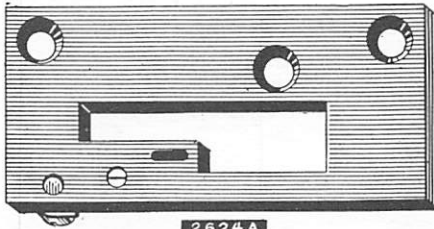
2524 B



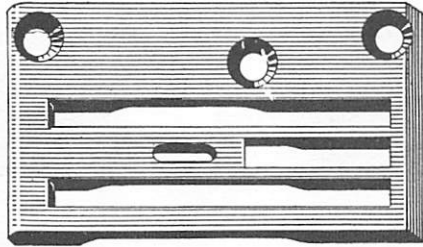
6426 E



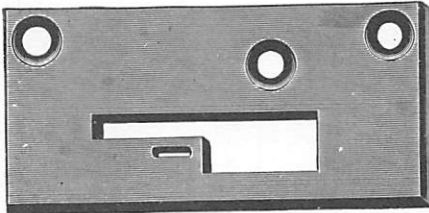
5824 C



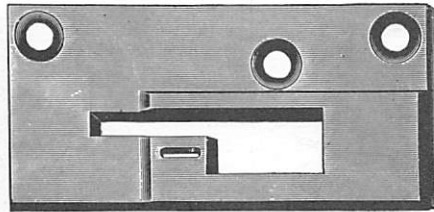
2624 A



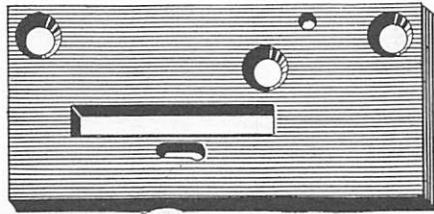
6624



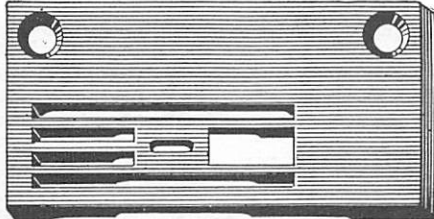
6224 B



6224 W

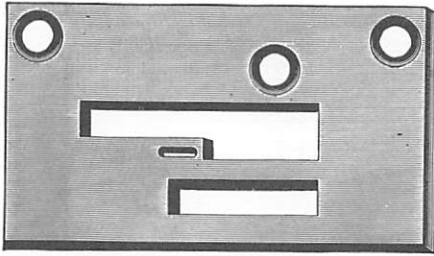


6224 AB

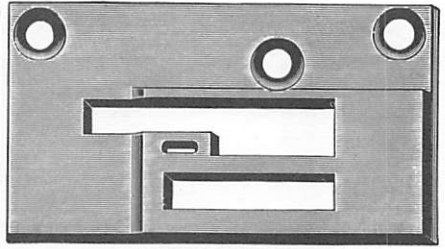


6524 N

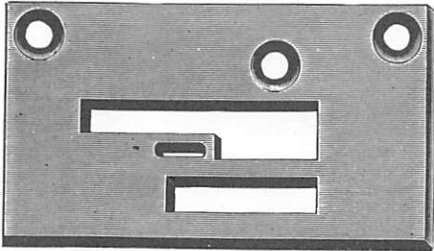
PLATE No. 3—FULL SIZE



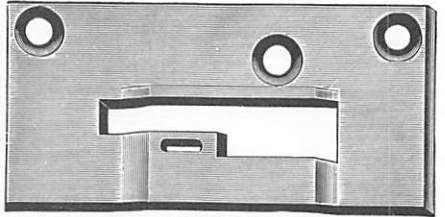
6424 D



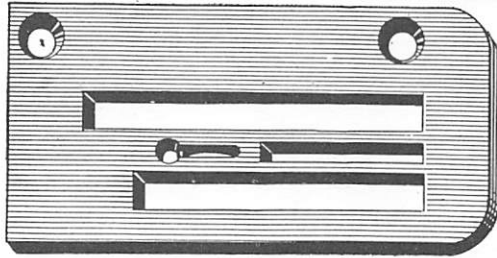
6424 E



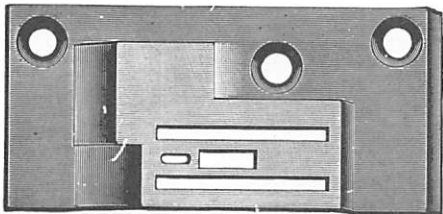
6428 A



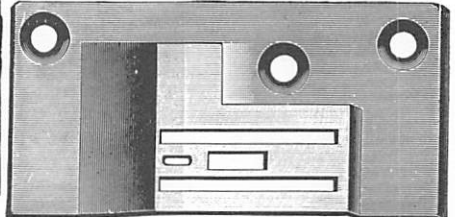
6428 F



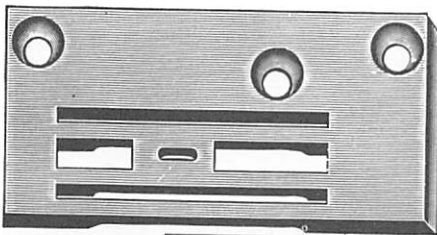
6524 P



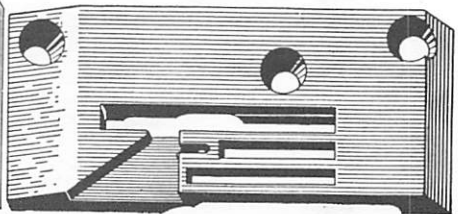
9724



9724 B



9224 E



15924 D

PLATE No. 4—FULL SIZE

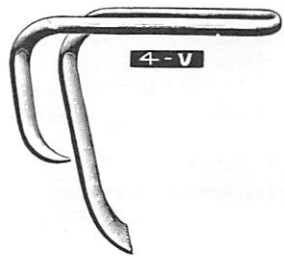
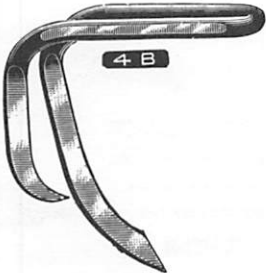
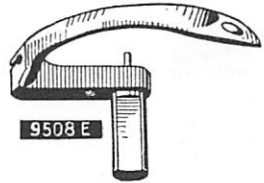
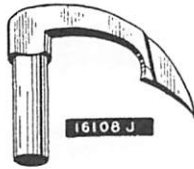
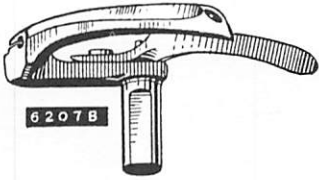
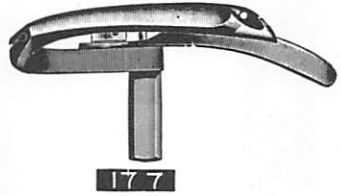
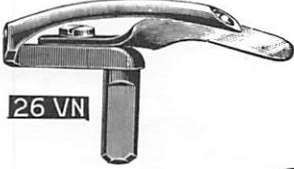
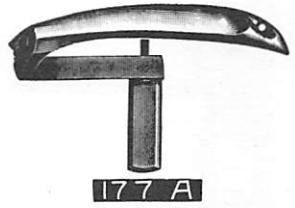
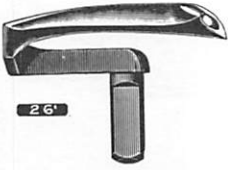


PLATE No. 5—FULL SIZE

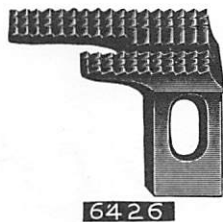
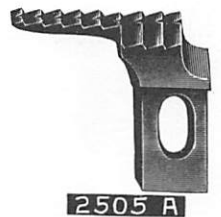
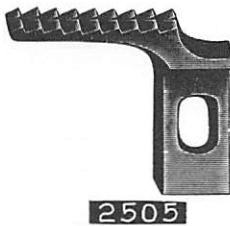
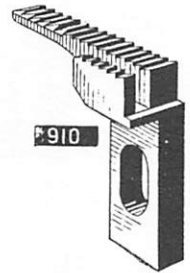
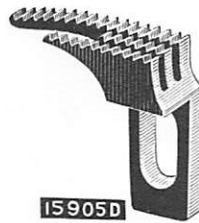
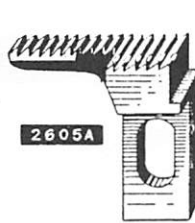
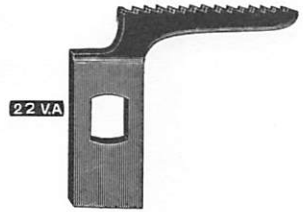
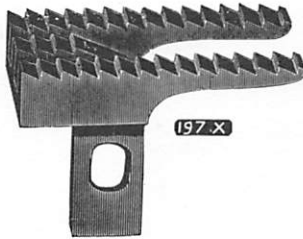


PLATE No. 6—FULL SIZE

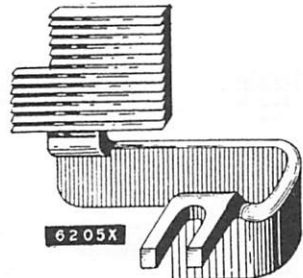
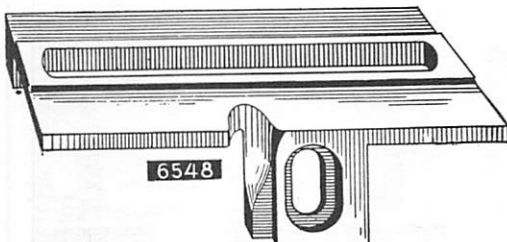
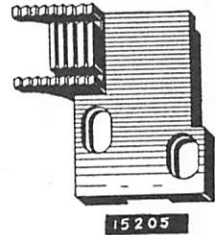
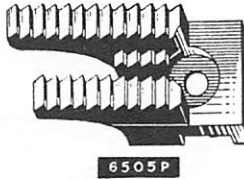
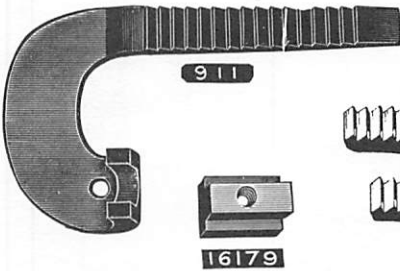
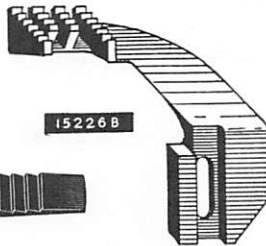
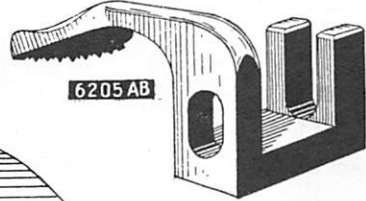
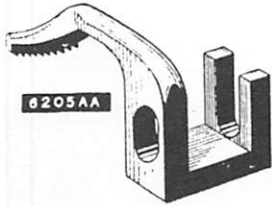
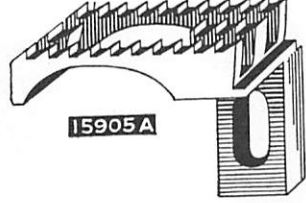
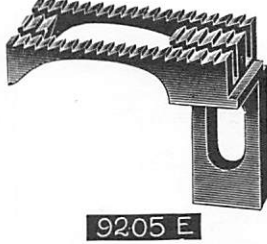
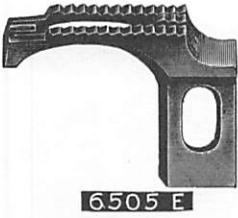
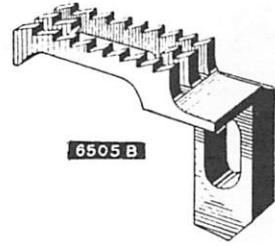
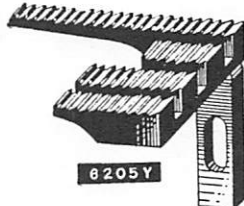


PLATE No. 7—FULL SIZE

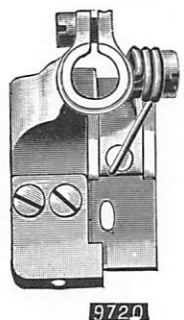
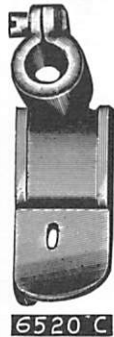
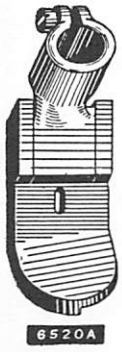
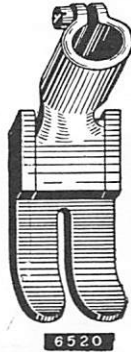
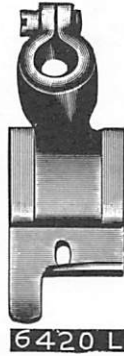
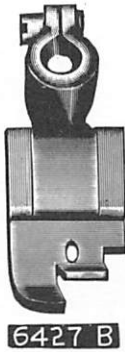
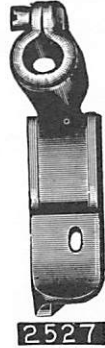
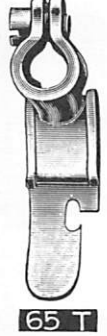
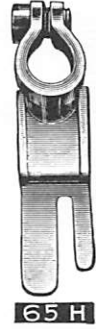
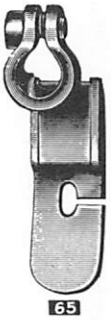
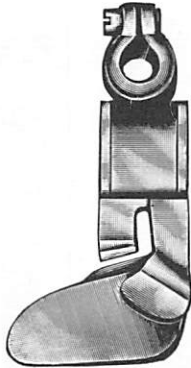


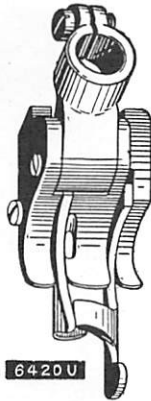
PLATE No. 8—FULL SIZE



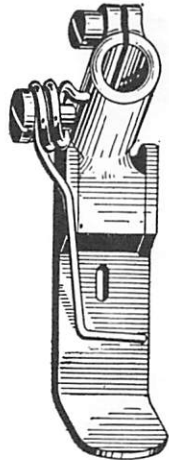
198 X



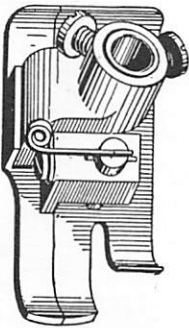
6227 B



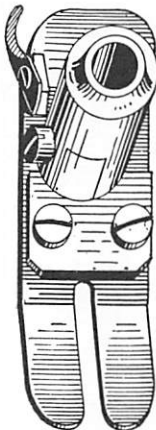
6420 U



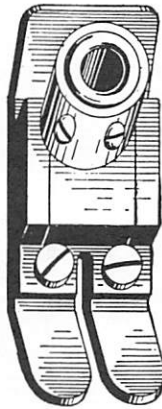
6520 N



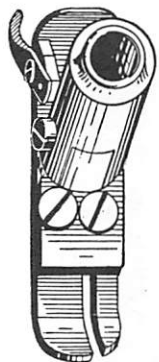
6520 P



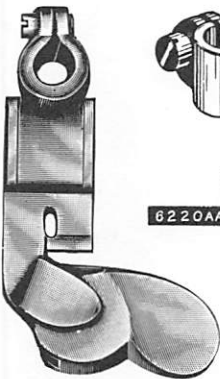
6627 A



6627 C



6627 D



65 AF



6220AA



6220AB



6235



15480C



1741B



6533



9634

PLATE No. 9—FULL SIZE

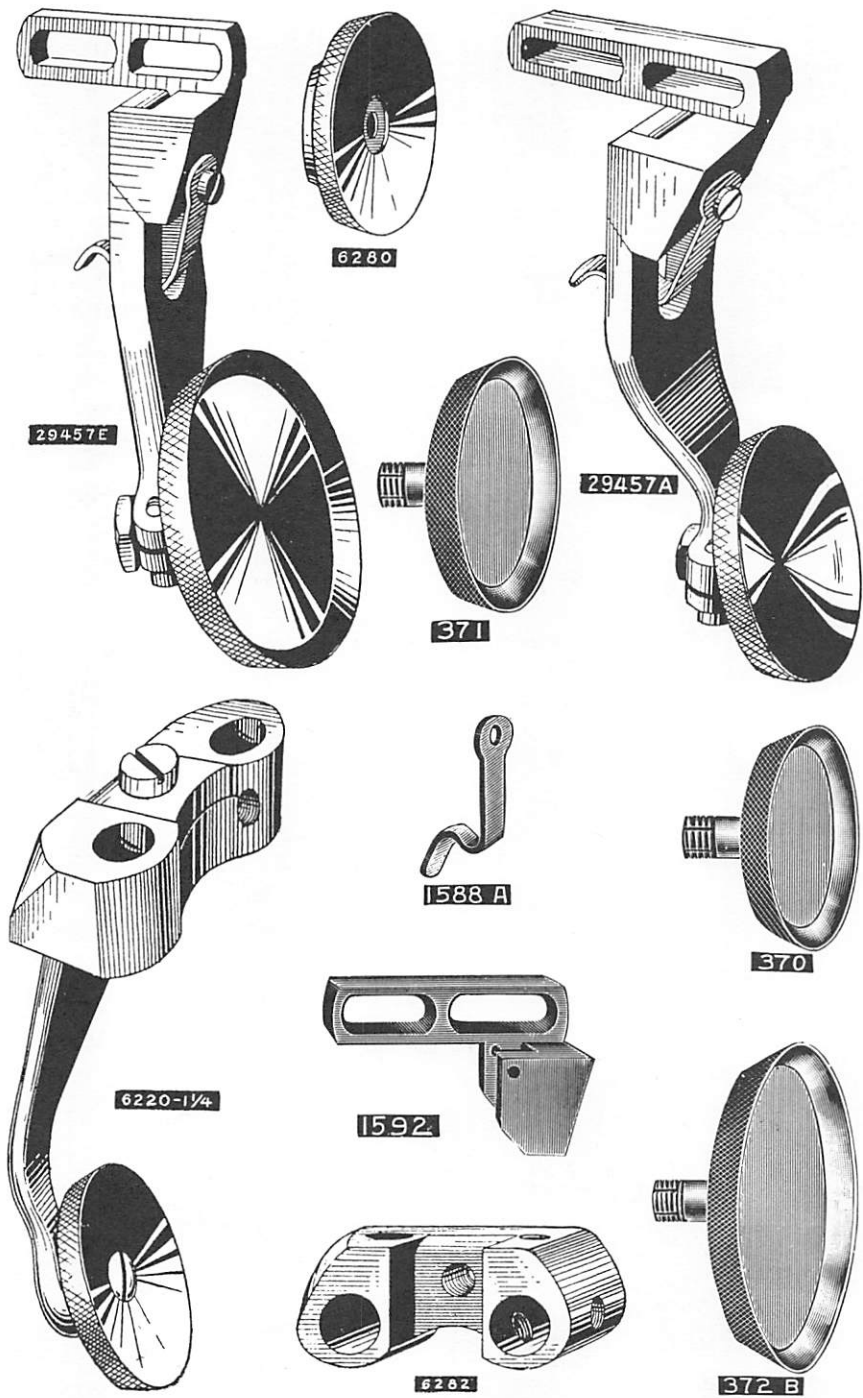
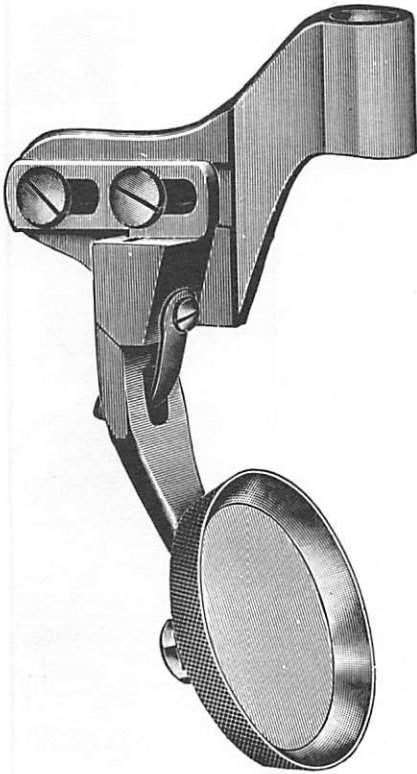


PLATE No. 10—FULL SIZE



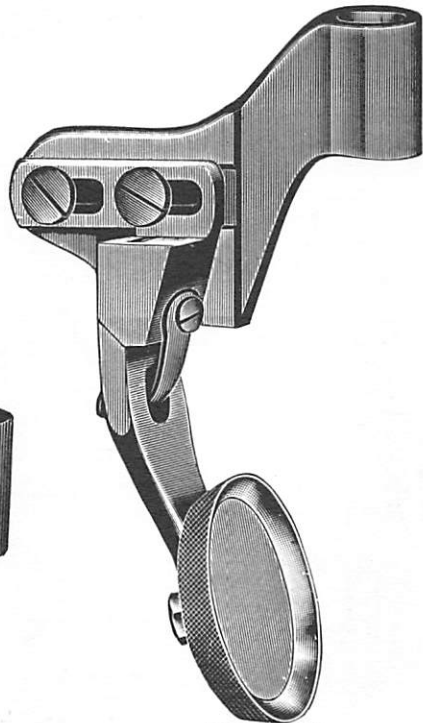
1520 K-1/4



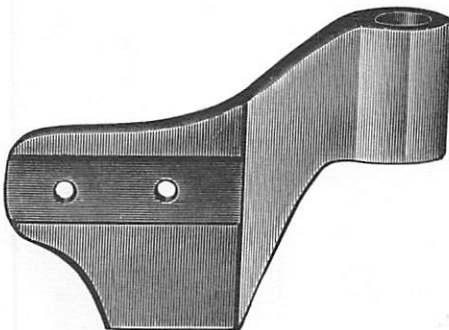
1586 A



1586 B



1520 J



1593 B

PLATE No. 11—FULL SIZE

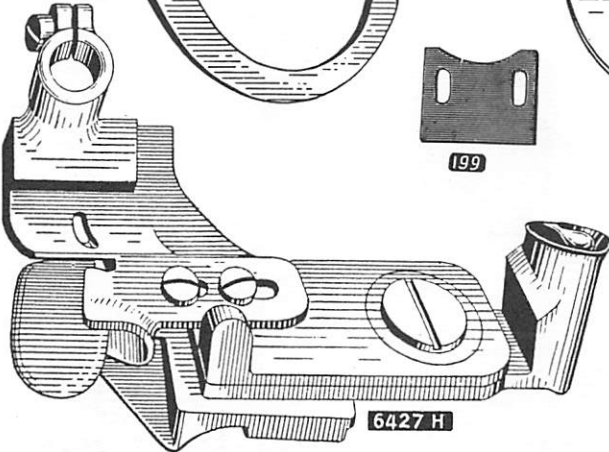
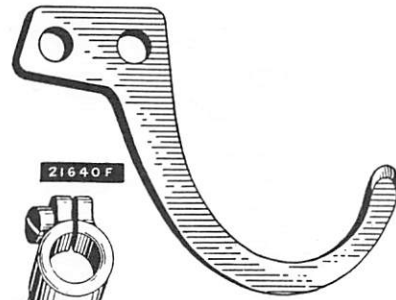
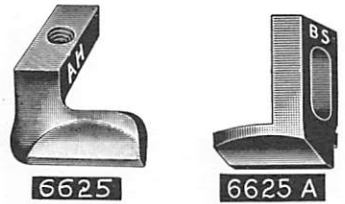
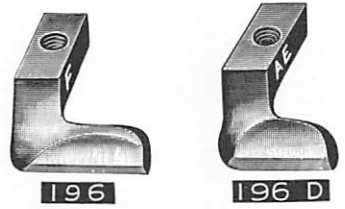
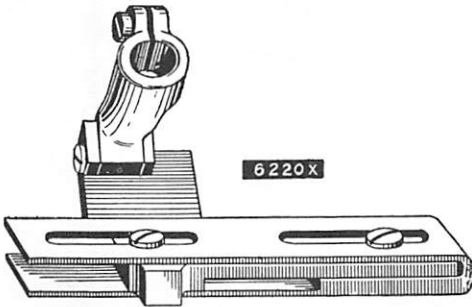
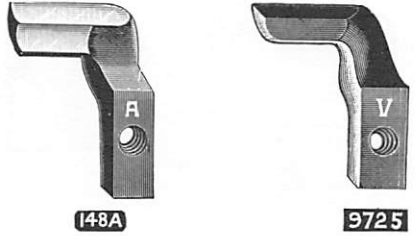
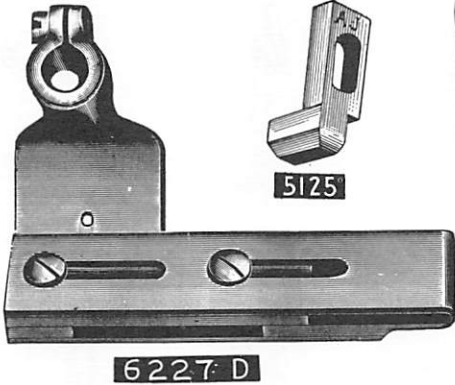


PLATE No. 12—FULL SIZE



53A



53



12534



137



158



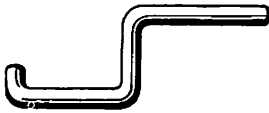
40



143 B



347



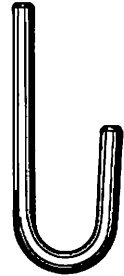
8651



1362



52-A



6236



27 V



202B



111



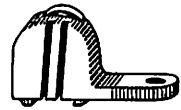
334



16



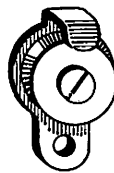
21628



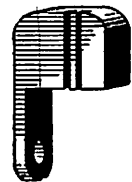
21610 A



19



21624



21632

PLATE No. 13—FULL SIZE

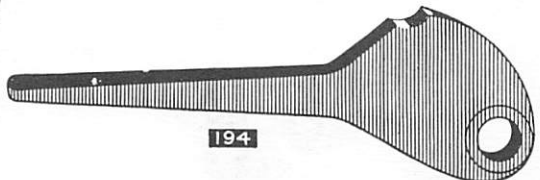
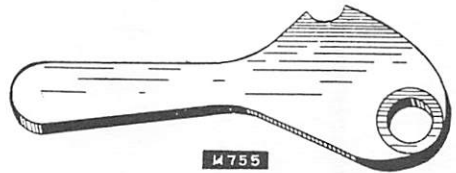
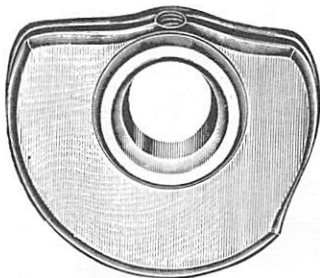
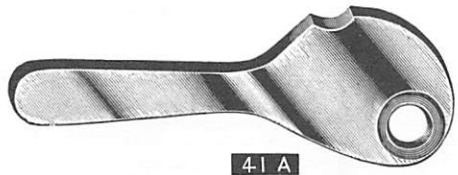
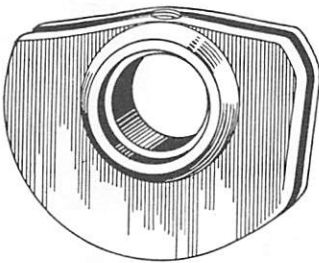
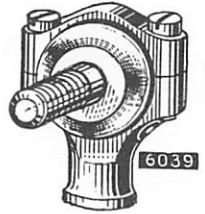
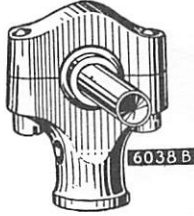
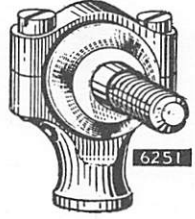
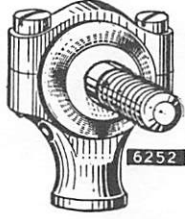
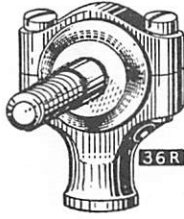
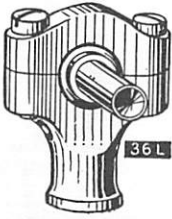


PLATE No. 14—FULL SIZE



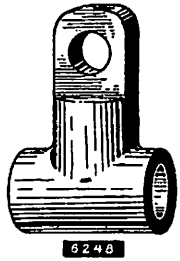
8362A



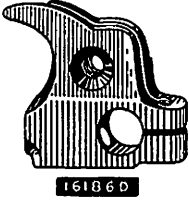
8368B



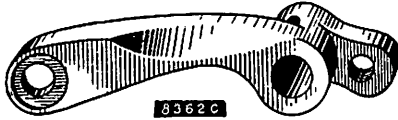
3363



8248



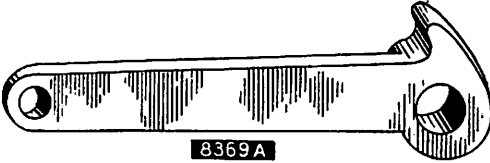
16186D



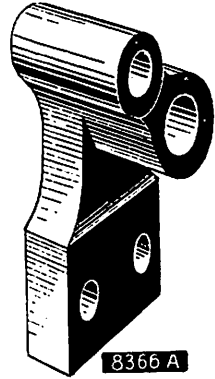
8362C



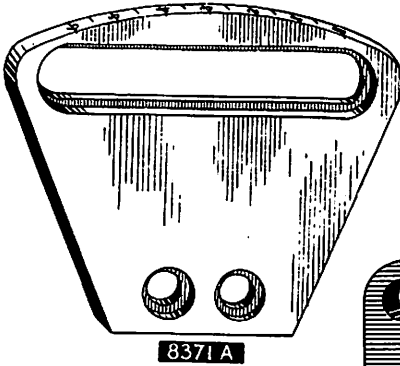
8362B



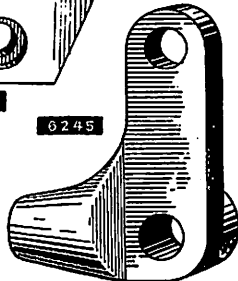
8369A



8366A



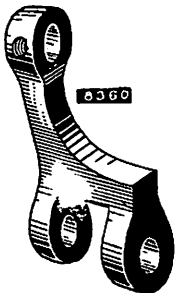
8371A



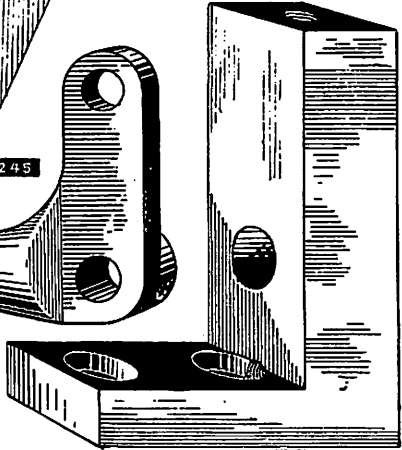
8245



8370A



8360



8367A

PLATE No. 15—FULL SIZE

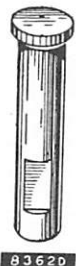
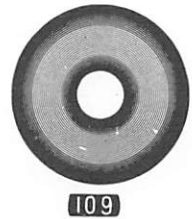
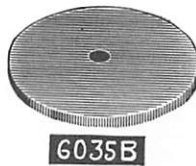
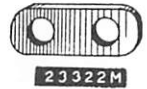


PLATE No. 16—FULL SIZE



15488



12957 E



92 55



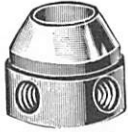
12865



6246



161



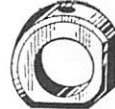
15465 F



21147



16187 A



2536



920



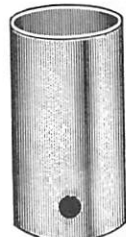
12873



16195 C



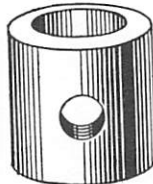
21113 B



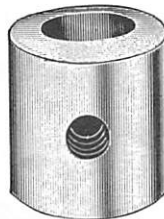
67



5



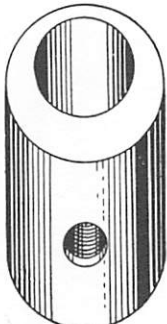
43C



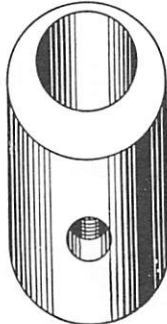
1054



68



38



38 X



6606



38 V

PLATE No. 17—FULL SIZE



PLATE No. 18—FULL SIZE



57W D



73



9634 A



22786



4-02



93 A



94



22593



T 22



86.A



86



79



22530



22726



92



22588



25 C



22730



73.4



25 S



22521



86 X



97



97 A



22576



303



80



22528



22514



42 A



22594



93



22569



22548



4937



188 D

PLATE No. 19—FULL SIZE

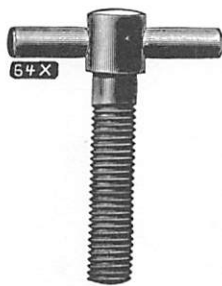
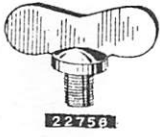


PLATE No. 20—FULL SIZE

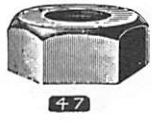
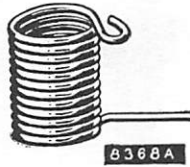


PLATE No. 21—FULL SIZE

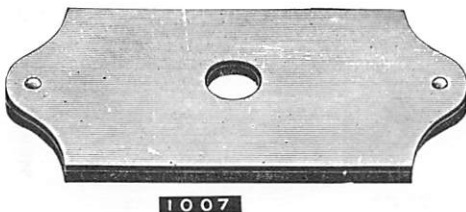
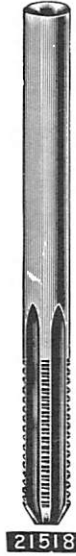
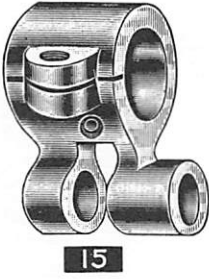
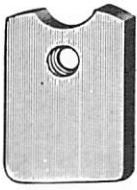
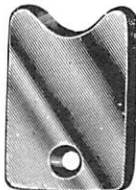


PLATE No. 22—FULL SIZE



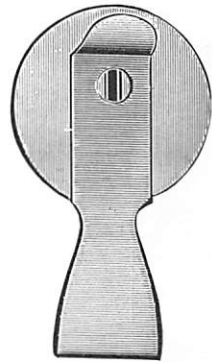
913



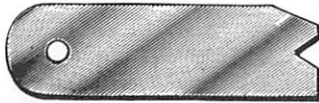
12835



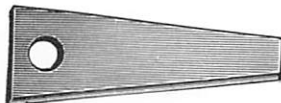
23



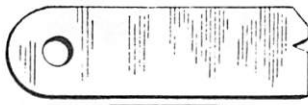
431 A



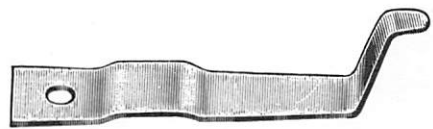
21225-1/4



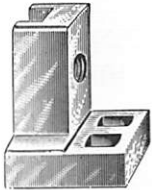
104



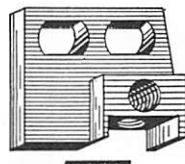
21225-9/32



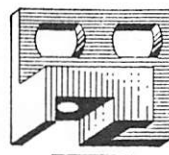
57



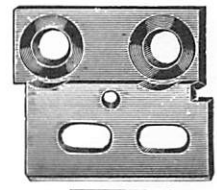
912



6242



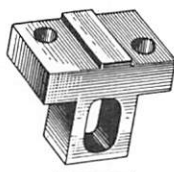
6242 B



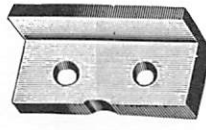
15447 K



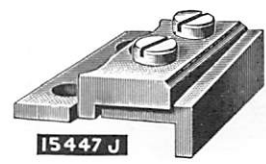
58



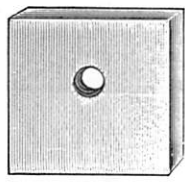
5150



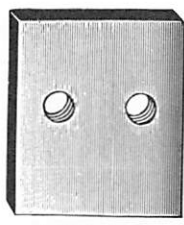
15447 L



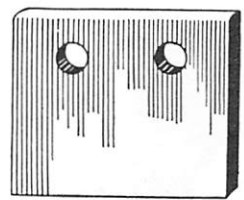
15447 J



6 B

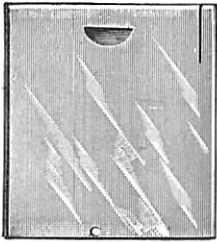


15447 F

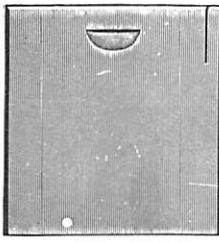


16173

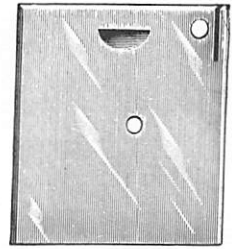
PLATE No. 23—ONE HALF SIZE



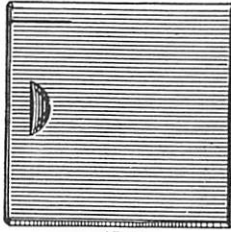
2



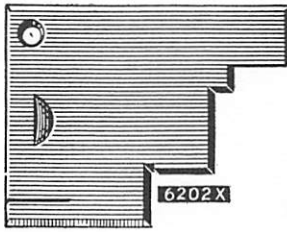
2C.U.



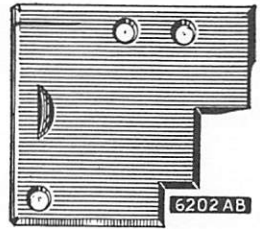
2S



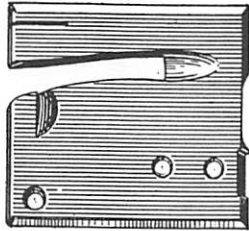
2A



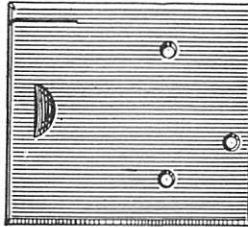
6202 X



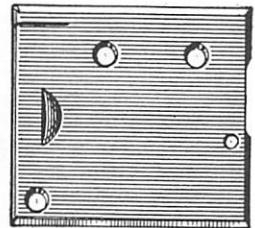
6202 AB



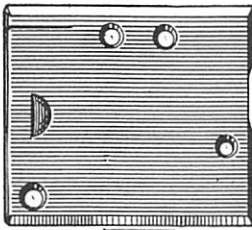
6402 M



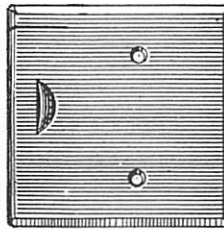
6402 N



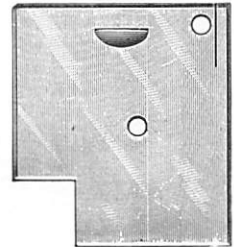
6502 P



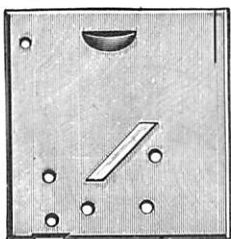
16602



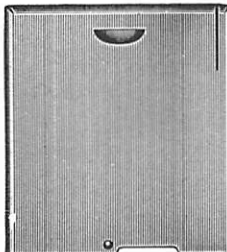
15930



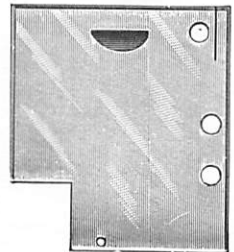
900



6402 F

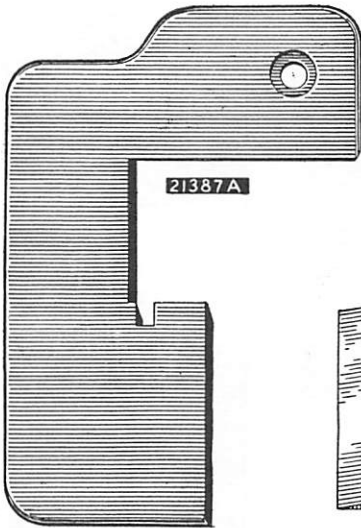


9602

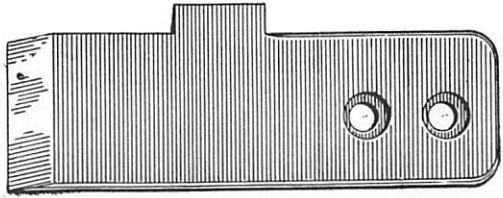


901

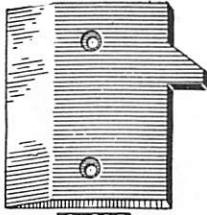
PLATE No. 24—ONE HALF SIZE



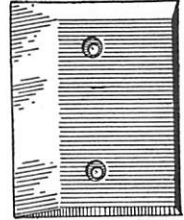
21387A



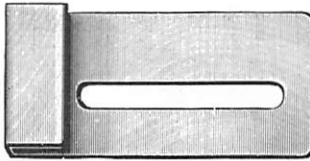
21387D



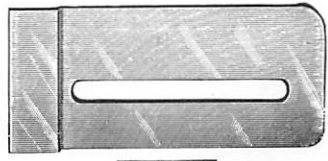
6402P



15930A



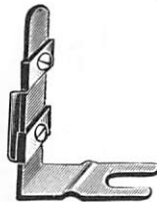
23133 B



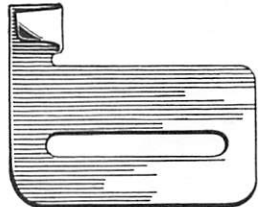
24 U



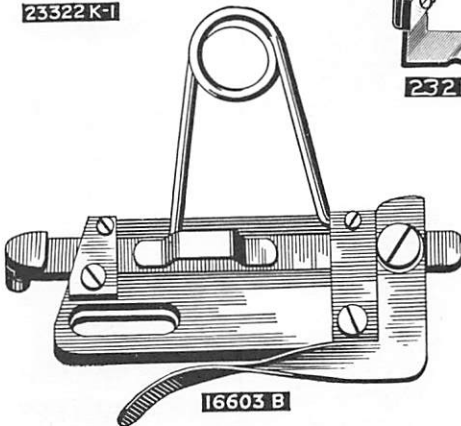
23322 K-1



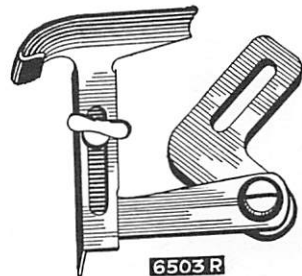
23218 A



6203 X



16603 B



6503 R

PLATE No. 25—ONE HALF SIZE

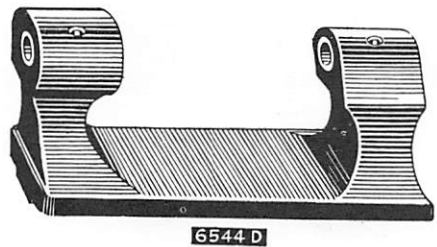
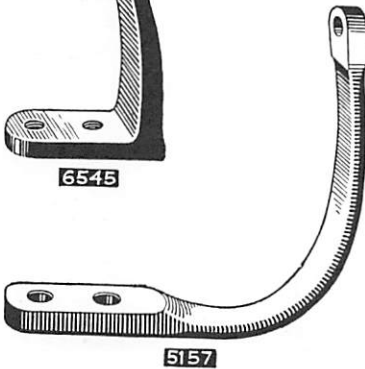
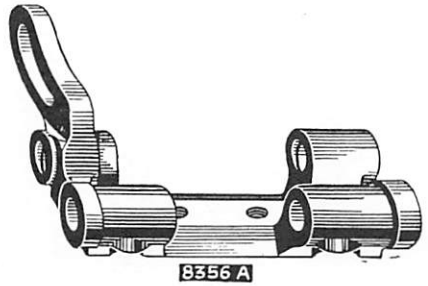
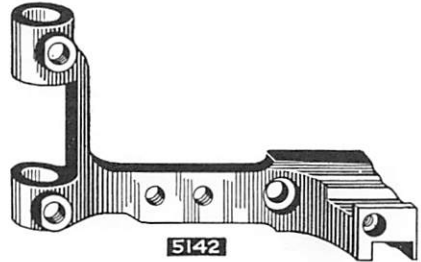
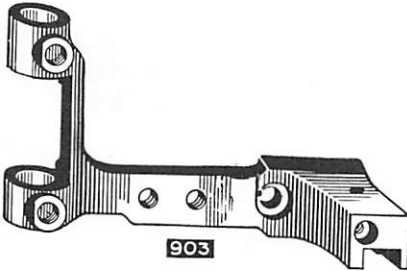
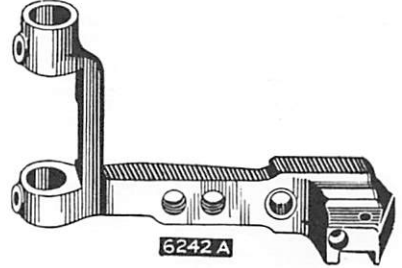
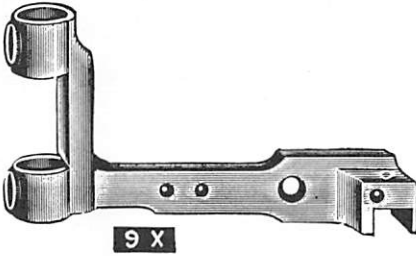
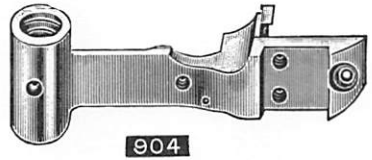
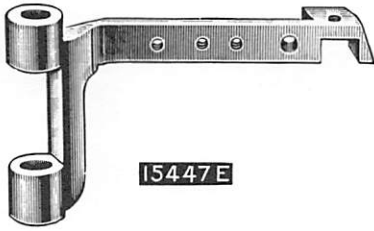


PLATE No. 26—ONE HALF SIZE

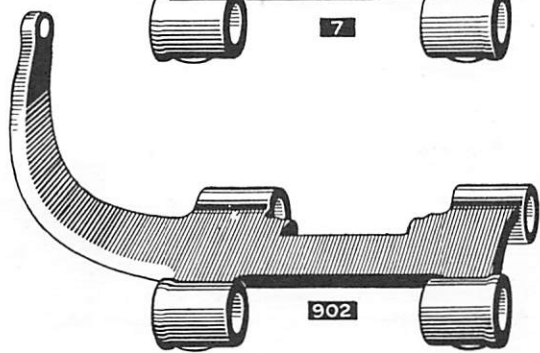
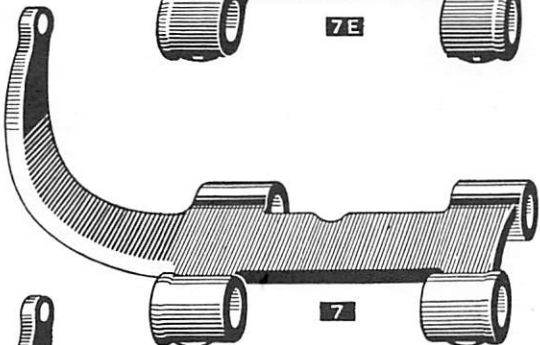
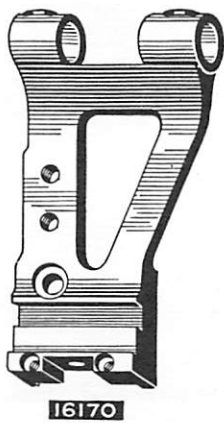
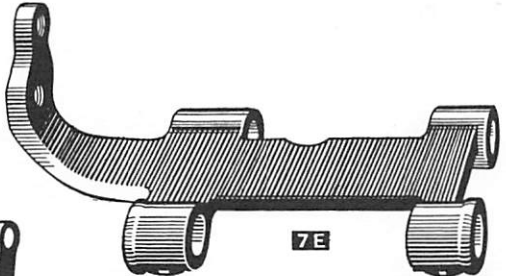
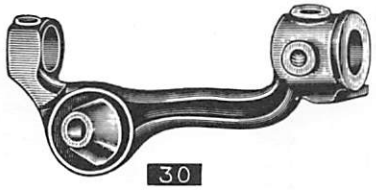
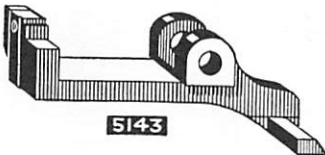
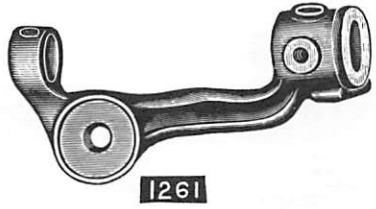
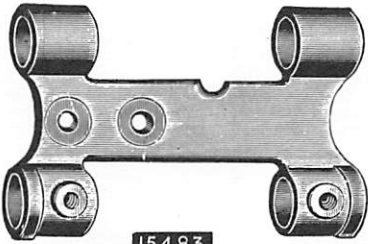


PLATE No. 27—ONE HALF SIZE

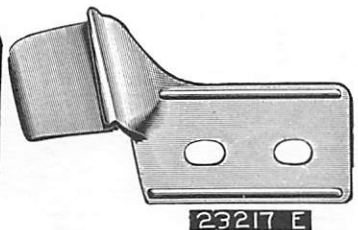
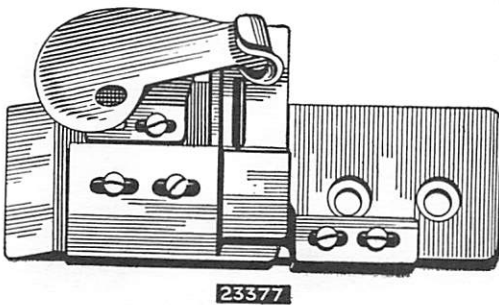
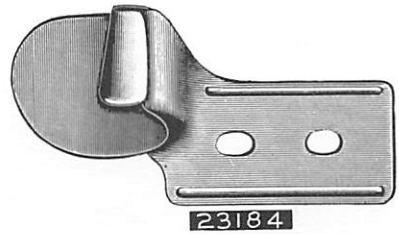
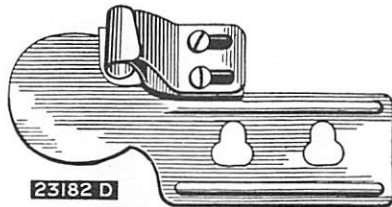
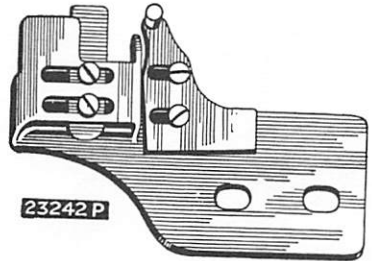
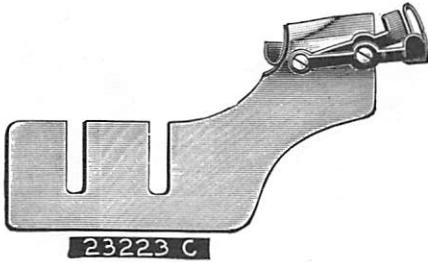
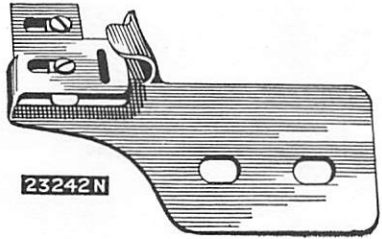
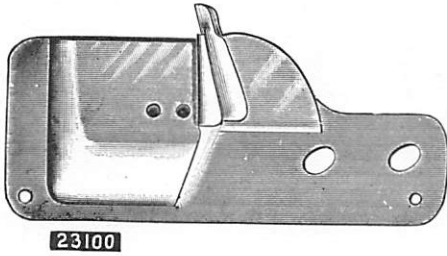
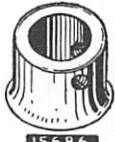


PLATE NO. 28—ONE HALF SIZE



43



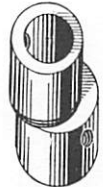
15686



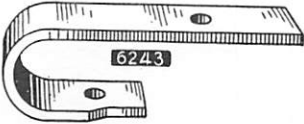
917



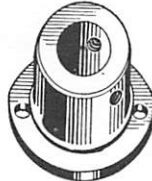
6206 A



6206



6243



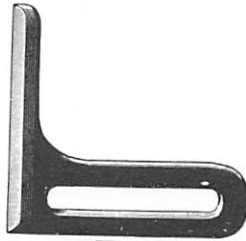
15686 A



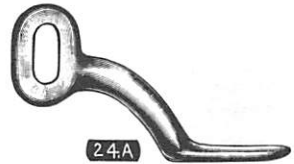
6546



905



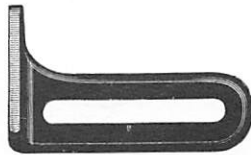
24



24A



7638 A



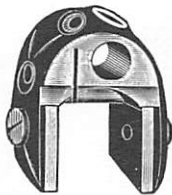
24 X



24 S



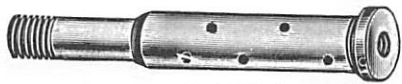
103



6 A



72-1



1275 A

PLATE No. 29—ONE HALF SIZE



21390



21390 F



21390 D



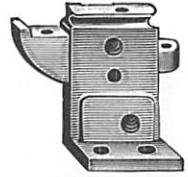
21390 A



21390 B



21390 E



102



21605



21606



21607



21602



21602 A



6247



142C



15447H



21603



143



21645



21608



143A



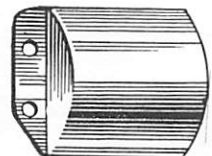
181



213



6013



8374

PLATE No. 30—ONE HALF SIZE

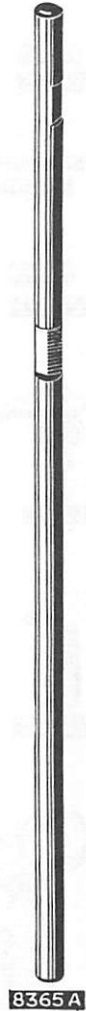
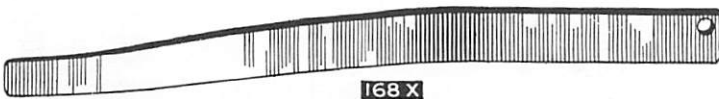
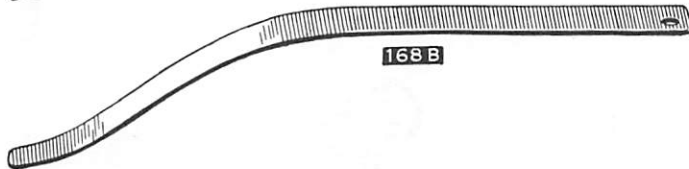
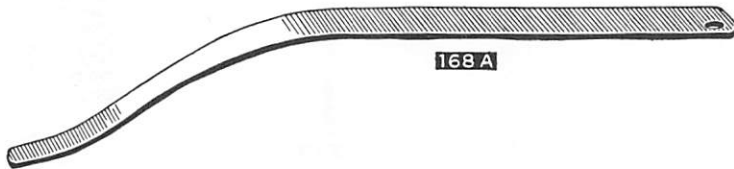
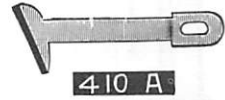
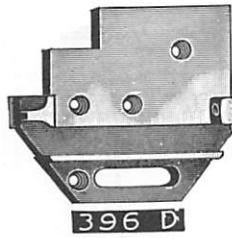
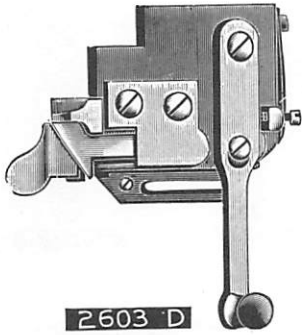


PLATE No. 31—ONE HALF SIZE



PLATE No. 32—ONE HALF SIZE

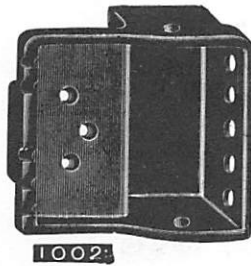
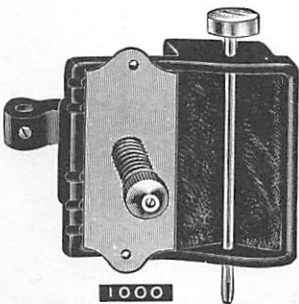
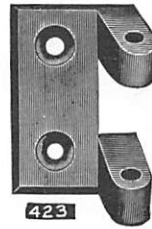
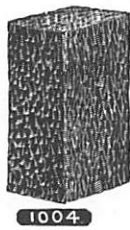
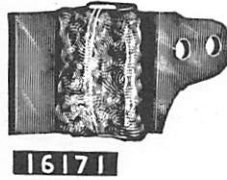
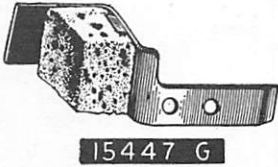
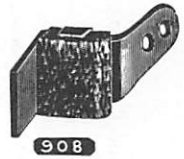
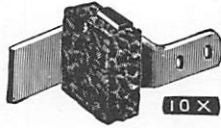
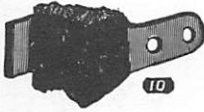


PLATE No. 33—ONE HALF SIZE

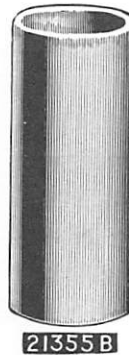
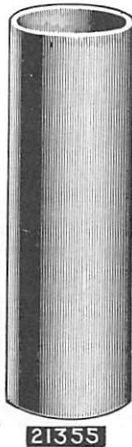
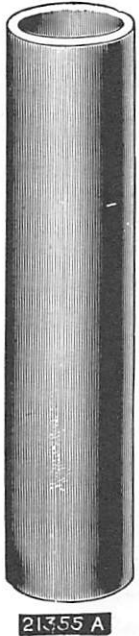
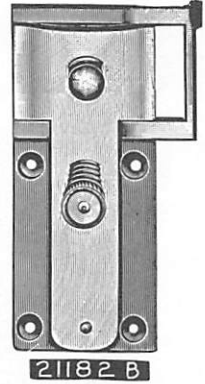
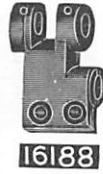
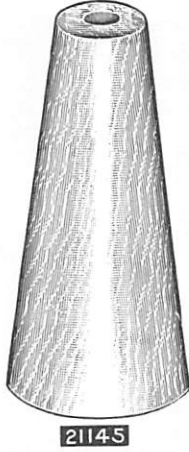


PLATE No. 34—ONE HALF SIZE

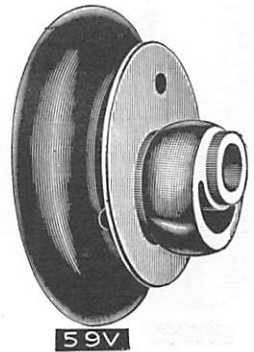
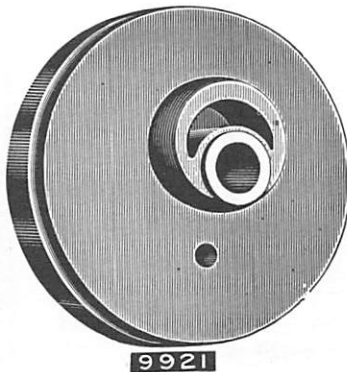
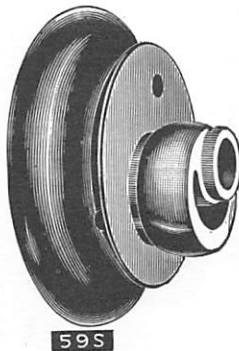
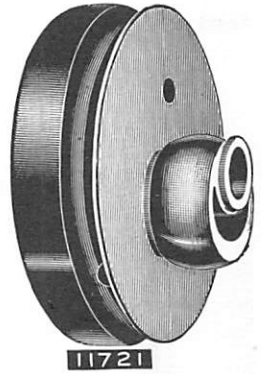
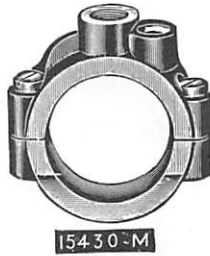
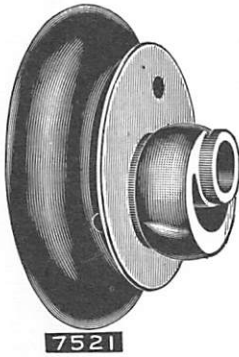
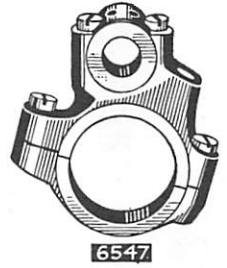
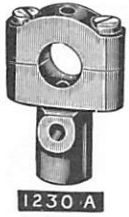
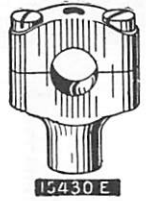
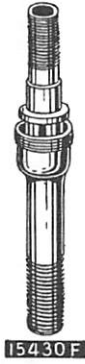
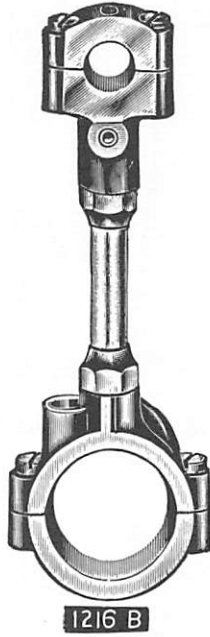
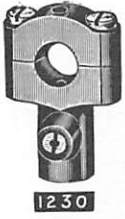


PLATE No. 35—ONE FOURTH SIZE

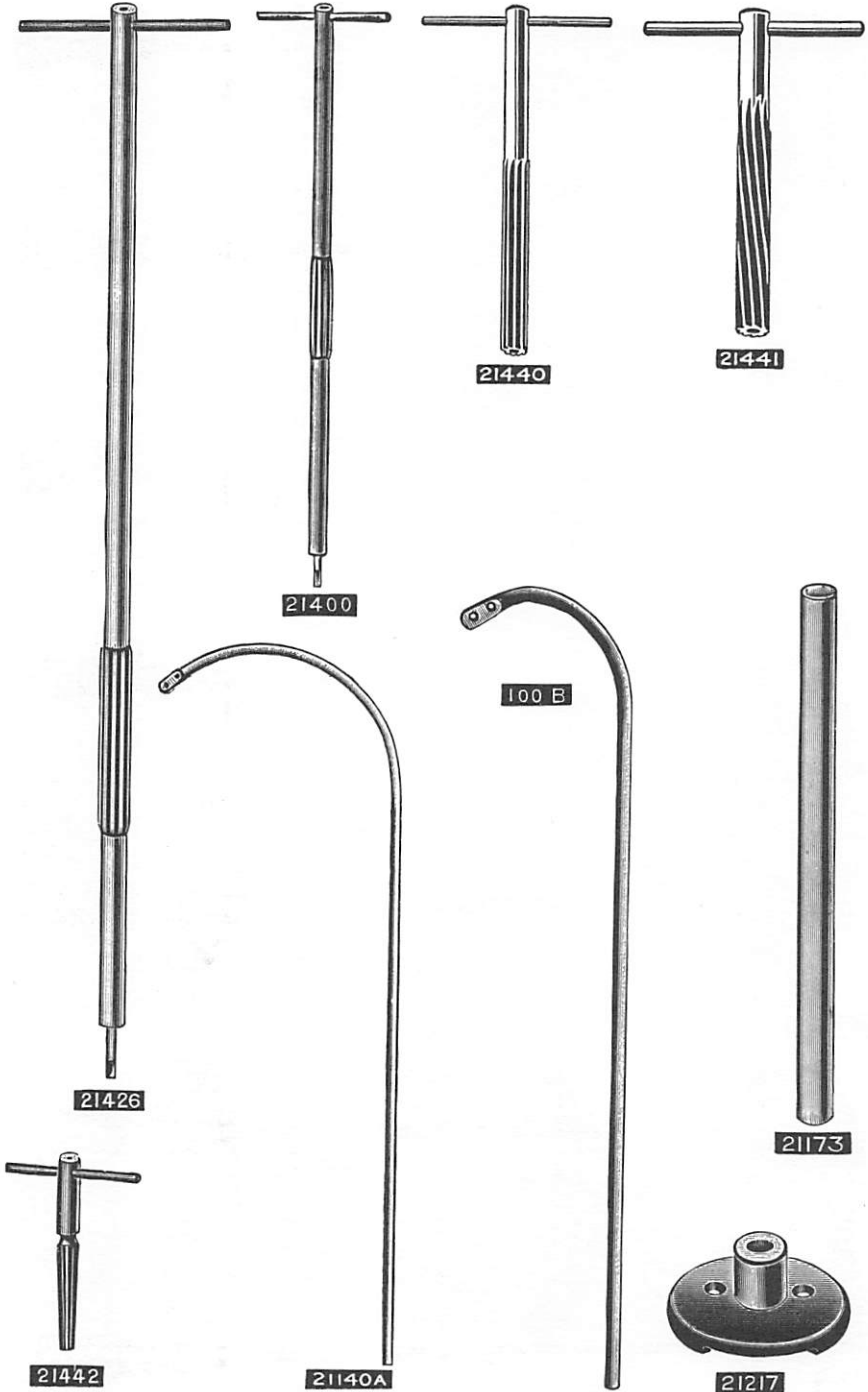


PLATE No. 36—ONE FOURTH SIZE

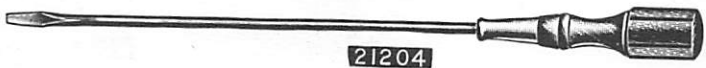
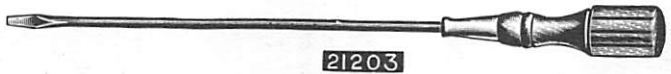


PLATE No. 37—ONE FOURTH SIZE



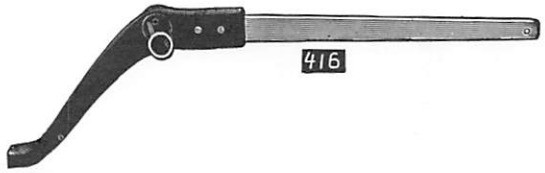
421



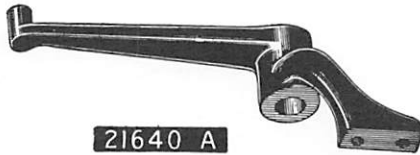
416 B



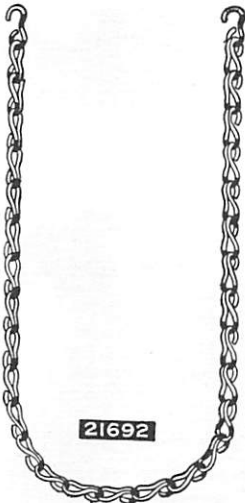
416 A



416



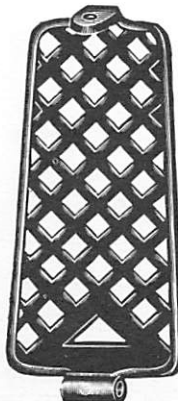
21640 A



21692



29402



422



6522 B

PLATE No. 38—ONE FOURTH SIZE

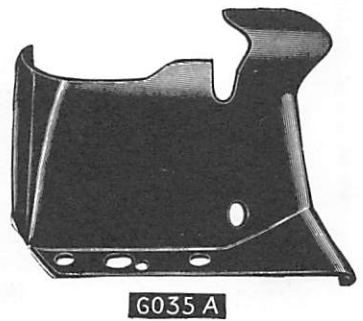
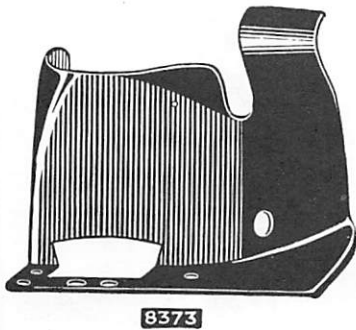
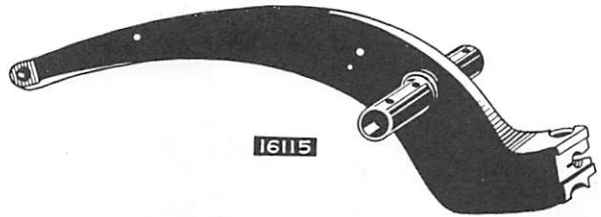
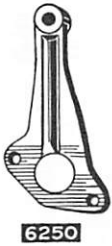
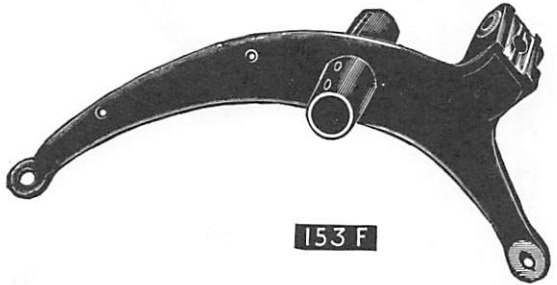
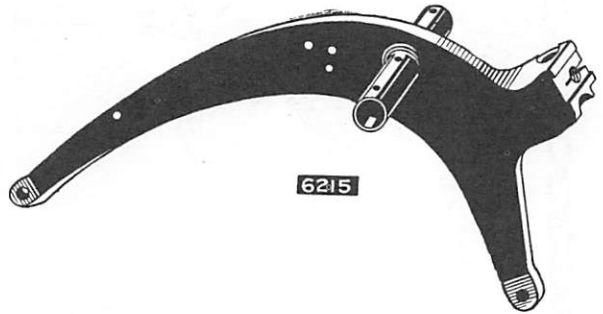
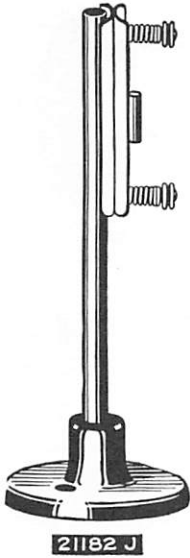
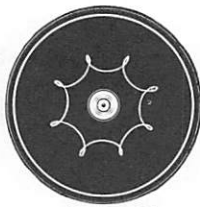


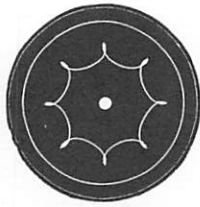
PLATE No. 39—ONE EIGHTH SIZE



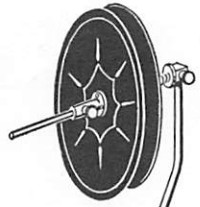
21157



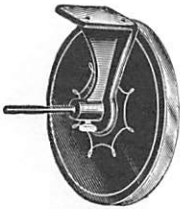
21169E



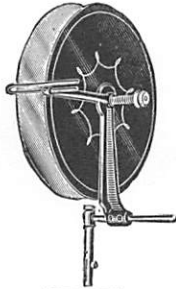
21178



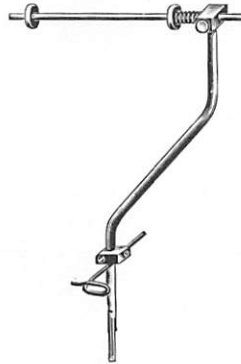
21171A



21176A



21150



21171



201A



21161C



21385B



21169F



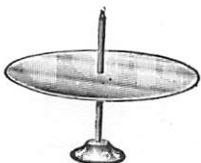
21134



21161D



21173B



21169D



21173A



21173C

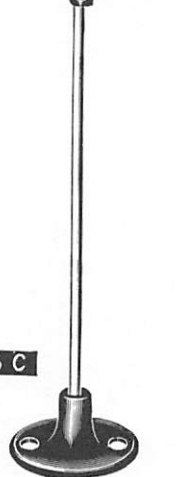
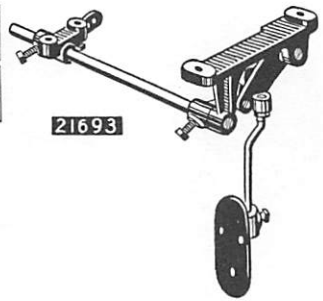


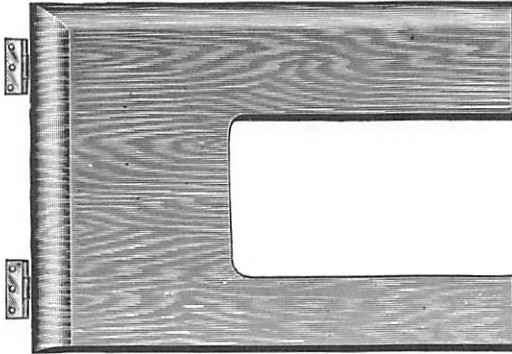
PLATE No. 40—ONE EIGHTH SIZE



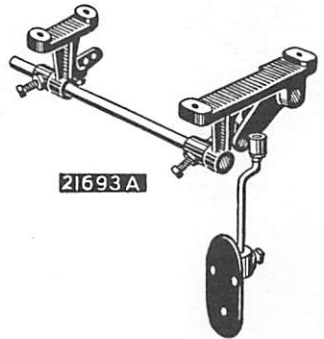
21290 G



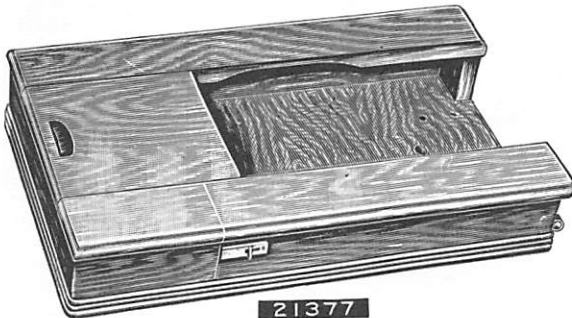
21693



21377 D



21693 A



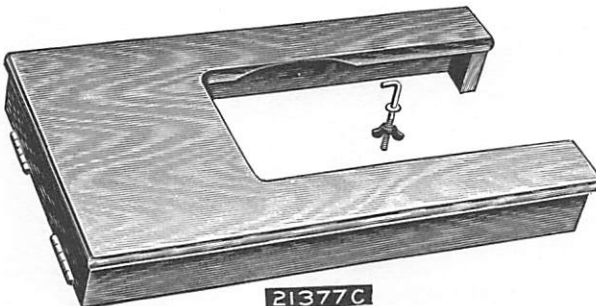
21377



21102 D



69 FB



21377 C

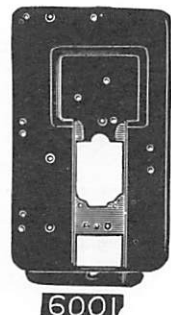
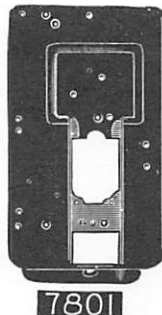
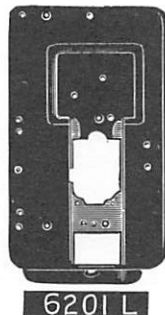
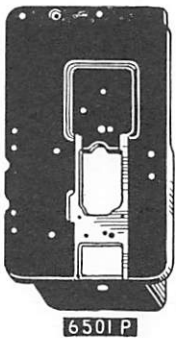
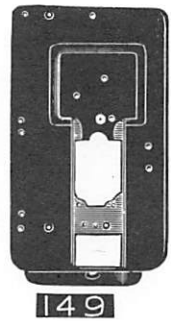
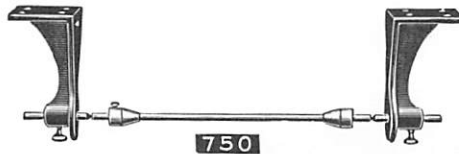
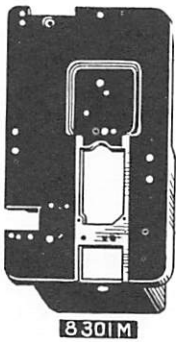
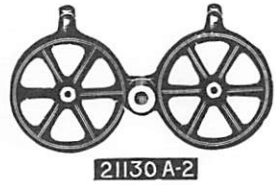
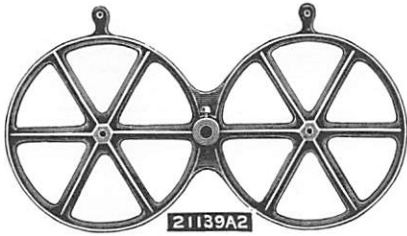


413



2112 G

PLATE No. 41—ONE EIGHTH SIZE



LIST OF PARTS

[2-8-416]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
2	23	Cloth Plate Slide, right, for machines in class 6000; also for Style 6500 B, 6500 C and 6500 N. " " " Stop Screw No. 150. " " " Stop Screw No. 92, for Style 6500 N.
2 A	23	" " " left, without screw holes.
2 S	23	" " " right, for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 Q and 6200 W. " " " Thumb Screw No. 25 T.
2 CU	23	" " " right, for Style 6200 Y, 6400 U, 6400 W, 6500 H and 6600 B. " " " Stop Screw No. 150.
4 B	4	Cast-off Wire, for Style 6600 B.
4 C	4	" " for machines in Class 6000; also for Styles 6200 AA, 6200 AB, 6500 B, 6500 C, 6500 E, 6500 H and 6500 N.
4 V	4	" " for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 K, 6200 M, 6200 Q, 6200 W, 6200 X, 6200 Y, 6400 I, 6400 M, 6400 N, 6400 U, 6400 W and 6400 X. " " Screw No. 22524.
5	16	Collar, for main shaft. " Set Screws No. 95.
6 A	28	Looper Eccentric Fork, with shoes. " " " Set Screws No. 72. " " " Adjusting Screw No. 85.
6 B	22	" " " Shoe (hardened and ground) " " " Shoe Screw No. 94.
7	26	Feed Rocker, with integral arm, for machines in Classes 6000 and 6400; also for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 Q, 6200 W, 6200 Y and 6600 B.
7 D	—	" " with adjustable arm (includes one each Nos. 7 E and 7 F and two No. 22548) for Styles 6500 B, 6500 C, 6500 E and 6500 H.
7 E	26	" " without arm, for Styles 6500 B, 6500 C, 6500 E and 6500 H. " " Set Screws No. 88.
7 F	26	" " Arm, adjustable, for Styles 6500 B, 6500 C, 6500 E and 6500 H. " " Arm Screws No. 22548.
8	31	Feed Rocker Shaft ($5\frac{3}{16}$ inches long, hardened and ground) standard sizes, .407 inch:
8-408	—	" " " standard size, plus .001 inch.
8-410	—	" " " standard size, plus .003 inch.
8-413	—	" " " standard size, plus .006 inch.
8-416	—	" " " standard size, plus .009 inch.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
8-419	—	Feed Rocker Shaft standard size, plus .012 inch.
8-422	—	“ “ “ standard size, plus .015 inch.
9 X	25	Feed Bar, for machines in Classes 6000 and 6400; also for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 Q, 6200 W, 6200 Y, 6500 B, 6500 C, 6500 E and 6500 H.
		“ “ Set Screws No. 88.
10	32	Feed Bar Prong and Sponge, for machines in Classes 6000 and 6400; also for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 Q, 6200 W, 6200 Y, 6500 B, 6500 C, 6500 E and 6500 H.
		“ “ “ Screws No. 94.
10 A	—	“ “ “ Sponge, for machines in Classes 6000, 6200 and 6400; also for Styles 6500 B, 6500 C, 6500 E, 6500 H, 6500 N and 6600 B.
10 X	32	“ “ “ and Sponge, for Style 6600 B.
		“ “ “ Screws No. 94.
11	31	Feed Bar Shaft ($3\frac{1}{8}$ inches long, hardened and ground)
15	21	Feed Crank Link (hardened)
		“ “ “ Adjusting Screw No. 79.
16	12	Feed Crank Stud Ferrule; also for No. 16190.
17	19	“ “ “ for machines in Classes 6000, 6200 and 6400; also for Styles 6500 B, 6500 C, 6500 E, 6500 H and 6500 N.
17 X	19	“ “ “ for Style 6600 B.
18	20	“ “ “ Nut; also for Nos. 36 R, 2396, 6037, 6039, 6251 and 6252.
19	12	“ “ “ Cap.
		“ “ “ Cap Screws No. 77.
20	15	“ “ “ Washer.
21	15	“ “ “ Pin; also for No. 16189.
		“ “ “ “ Set Screw No. 77.
22	5	Feed Dog, for Style 6000 I.
22 D	5	“ “ for Styles 6000 K, 6200 B and 6200 W.
22 I	5	“ “ for Styles 6000 A, 6200 D and 6200 Q.
22 CC	5	“ “ for closing shoes, with California welt on machines in Class 6200, without upper feed.
22 VA	5	“ “ under feed, for Style 6200 AB.
		“ “ Screw No. 93.
		“ “ Supporting Screw No. 97.
T 22	18	Screw, for feed dog, on Style 6500 P.
23	22	Feed Bar Shoe, under feed (hardened and ground) for machines in Classes 6000, 6200 and 6400, Styles 6500 B, 6500 C, 6500 E, 6500 H and 6600 B; also feed bar spring shoe for Style 6200 AB.
		“ “ Shoe Screw No. 94.
		“ “ Spring Shoe Screw No. 25 CC.

LIST OF PARTS

[24—32]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
24	28	Gauge, for Styles 6000 A and 6500 B.
24 A	28	“ for Style 6000 I.
		“ Screws No. 25.
24 S	28	“ for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 K and 6200 Q.
		“ Screws No. 25 S.
24 U	24	“ front, for Style 6200 D.
		“ Screws No. 25 C.
24 X	28	“ for Style 6400 W.
		“ Screws No. 25.
25	19	Thumb Screw, for cloth plate gauges.
25 B	17	Screw, for loop retainer; also for No. 199.
25 C	18	“ ($\frac{9}{32}$ inch long) for cloth plate attachments; also for Nos. 21387 A and 21387 D.
25 S	18	“ for cloth plate slide gauges; also for No. 21163.
25 CC	17	“ for feed bar spring shoe; also for Nos. 396 B, 913, 2603 D, 8372, 16603 B, 16676 A and 23322 L.
25 T	19	Thumb Screw, for cloth plate slides; also for Nos. 21172 C and 21172 F.
26	4	Looper, for machines in Class 6000.
26 VN	4	“ with guard, for Styles 6200 E, 6200 F, 6200 K and 6200 M.
		“ Set Screw No. 73.
A 26	4	“ Needle Guard (marked A) for loopers Nos. 26 VN, 6207 B and 9507 E.
		“ Needle Guard Screw, No. 73 A.
27 V	12	Loop Retainer, for throat plates on Styles 6200 E, 6200 F, 6200 K and 6200 M.
		“ “ Screw No. 25 B.
28 B	17	“ “ Adjusting Screw, headless.
30	26	Looper Rocker Frame, integral cone (hardened)
		“ “ “ Set Screw, left, No. 88.
		“ “ “ Set Screw, right, No. 98.
		“ “ “ Spot Screw, No. 96.
31	31	Looper Rock Shaft ($3\frac{1}{8}$ inches long, hardened and ground) standard size .407 inch:
31-408	—	“ “ “ standard size, plus .001 inch.
31-410	—	“ “ “ standard size, plus .003 inch.
31-413	—	“ “ “ standard size, plus .006 inch.
31-416	—	“ “ “ standard size, plus .009 inch.
31-419	—	“ “ “ standard size, plus .012 inch.
31-422	—	“ “ “ standard size, plus .015 inch.
32	31	“ “ “ ($1\frac{1}{8}$ inches long, hardened and ground) standard size, .407 inch.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
32-408	—	Looper Rock Shaft, standard size, plus .001 inch.
32-410	—	“ “ “ standard size, plus .003 inch.
32-413	—	“ “ “ standard size, plus .006 inch.
32-416	—	“ “ “ standard size, plus .009 inch.
32-419	—	“ “ “ standard size, plus .012 inch.
32-422	—	“ “ “ standard size, plus .015 inch.
33	19	Looper Rocker Stud (hardened) for use with frame No. 30.
34	20	“ “ “ Nut; also for No. 12993 A.
‡ 36 L	13	Looper Connecting Rod Ball Joint, left, complete, for machines using rods with $\frac{3}{16}$ inch diameter threaded ends (obsolete, present assembly includes Nos. 18, 269, 6037, 6038 and 6039)
‡ 36 R	13	“ “ “ Ball Joint, right, complete, for machines using rods with $\frac{3}{16}$ inch diameter threaded ends (obsolete, present assembly includes Nos. 18, 269, 6037, 6038 and 6039)
		“ “ “ Ball Joint Screws No. 97 A.
		“ “ “ Ball Joint Stud Nut No. 18.
37 L	20	Vibrating Lifter Connecting Rod Nut, left thread, for Style 6200 AB; also for No. 152.
37 R	20	“ “ “ “ Nut, right thread, for Style 6200 AB; also for No. 152.
38	16	Looper Eccentric (originally marked D, throw .208 inch) for machines in Class 6000; also for Styles 6200 B, 6200 C, 6200 D, 6200 Q, 6400 M, 6400 U, 6400 W, 6500 B, 6500 C, 6500 H and 6500 N.
38 V	16	“ “ (originally marked V, throw .174 inch) for Styles 6200 E, 6200 F, 6200 K, 6200 M, 6200 W, 6200 X, 6200 AA, 6200 AB, 6400 I, 6400 N and 6400 X.
38 X	16	“ “ (originally marked X, throw .219 inch) for Style 6600 B.
		“ “ Screw No. 96.
40	12	Looper Thread Guide, lower, right.
41 A	13	Hand Lifter, for machines in Classes 6000 and 6200; also for Styles 6400 I, 6400 M, 6400 U, 6400 W, 6400 X, 6500 N and 6500 P.
		“ “ Stud No. 86.
42 A	18	“ “ Screw Pin (hardened)
43	28	Feed Lift Eccentric (originally marked F, throw .062 inch, obsolete, present assembly No. 43 C)

‡See Page 11

LIST OF PARTS

[43 C—57-WD]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
43 C	16	Feed Lift Eccentric (originally marked C, throw .080 inch) for machines in Classes 6000 and 6400; also for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 Q, 6200 W, 6200 Y, 6500 B, 6500 C, 6500 E, 6500 H and 6500 N.
		" " " Screw No. 96.
47	20	Needle Lever Stud Nut (hardened)
48	15	" " " Washer.
50	31	Needle Bar (hardened and ground) standard size .257 inch, without eyelet screw hole (obsolete, present assembly includes Nos. 50 D, 53 A and 22768)
50-260	—	" " standard size, plus .003 inch.
50-263	—	" " standard size, plus .006 inch.
50-266	—	" " standard size, plus .009 inch.
50-270	—	" " standard size, plus .013 inch.
50-273	—	" " standard size, plus .016 inch.
50-276	—	" " standard size, plus .019 inch.
50-280	—	" " standard size, plus .023 inch.
50-283	—	" " standard size, plus .026 inch.
50 D	31	" " (hardened and ground) standard size .257 inch:
50 D-260	—	" " standard size, plus .003 inch.
50 D-263	—	" " standard size, plus .006 inch.
50 D-266	—	" " standard size, plus .009 inch.
50 D-270	—	" " standard size, plus .013 inch.
50 D-273	—	" " standard size, plus .016 inch.
50 D-276	—	" " standard size, plus .019 inch.
50 D-280	—	" " standard size, plus .023 inch.
50 D-283	—	" " standard size, plus .026 inch.
		" " Set Screws No. 88.
		" " Set Screws No. 88 A, for Style 6600 B.
52 A	12	Needle Lever Thread Eyelet, left; also frame thread eyelet for intermittent needle thread nipper.
		" " Thread Eyelet Screw No. 98 A.
53	12	Needle Bar Thread Guide, without screw hole (obsolete, present assembly includes Nos. 50 D, 53 A and 22768)
53 A	12	" " Thread Guide, with screw hole.
		" " Thread Guide Screw No. 22768.
54	33	" " Link (hardened)
56	20	Needle Clamp Nut (hardened)
57	22	Looper Thread Nipper Spring, upper.
		" " " Spring Screw No. 90.
57 WB	21	Needle Bar Thread Nipper Plate.
57 WC	20	" " " " Spring.
57 WD	18	" " " " Stud; also for Nos. 9634 and 15480 C.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
58	22	Looper Thread Nipper Spring, lower. " " " " Screw No. 90. " " " " Operating Screw No. 97.
59 S	34	Eccentric Pulley (originally marked M, throw .529 inch) for machines in Class 6000; also for Styles 6400 I, 6400 M, 6400 U, 6400 W, 6400 X and 6500 E.
59 V	34	" " (originally marked N, throw .461 inch) for machines in Class 6200; also for Style 6400 N. " " Set Screws No. 22597.
60 A	31	Presser Bar (hardened and ground) standard size .319 inch, adjustable presser guide bar assembly:
60 A-322	—	" " standard size, plus .003 inch.
60 A-325	—	" " standard size, plus .006 inch.
60 A-328	—	" " standard size, plus .009 inch.
60 A-331	—	" " standard size, plus .012 inch.
60 A-334	—	" " standard size, plus .015 inch.
60 X	31	" " (hardened and ground) standard size .319 inch, non-adjustable presser guide bar assembly (obsolete, present assembly includes Nos. 60 A, 61 C and 62 C)
60 X-322	—	" " standard size, plus .003 inch.
60 X-325	—	" " standard size, plus .006 inch.
60 X-328	—	" " standard size, plus .009 inch.
60 X-331	—	" " standard size, plus .012 inch.
60 X-334	—	" " standard size, plus .015 inch.
61 C	21	Presser Bar Connection, adjustable presser guide bar assembly. " " " Screw, front, No. 77. " " " Screw, rear, No. 88.
61 X	21	" " " non-adjustable presser guide bar assembly (obsolete, present assembly includes Nos. 60 A, 61 C and 62 C) " " " Screw, front, No. 89. " " " Screw, rear, No. 77.
62	31	Presser Guide Bar (hardened and ground) standard size .319 inch, non-adjustable (obsolete, present assembly includes Nos. 60 A, 61 C and 62 C)
62-322	—	" " " standard size, plus .003 inch.
62-325	—	" " " standard size, plus .006 inch.
62-328	—	" " " standard size, plus .009 inch.
62-331	—	" " " standard size, plus .012 inch.
62-334	—	" " " standard size, plus .015 inch.
62 A	31	" " " (hardened and ground) standard size .319 inch, adjustable, for Styles 6200 K, 6200 M, 6200 X and 6200 AB.
62 A-322	—	" " " standard size, plus .003 inch.

LIST OF PARTS

[62 A-325—70 A]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
62 A-325	—	Presser Guide Bar, standard size, plus .006 inch.
62 A-328	—	“ “ “ standard size, plus .009 inch.
62 A-331	—	“ “ “ standard size, plus .012 inch.
62 A-334	—	“ “ “ standard size, plus .015 inch.
62 C	31	“ “ “ (hardened and ground) standard size .319 inch, adjustable, for machines in Classes 6000, 6400 and 6500; also for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 G, 6200 W, 6200 Y, 6200 AA and 6600 B:
62 C-322	—	“ “ “ standard size, plus .003 inch.
62 C-325	—	“ “ “ standard size, plus .006 inch.
62 C-328	—	“ “ “ standard size, plus .009 inch.
62 C-331	—	“ “ “ standard size, plus .012 inch.
62 C-334	—	“ “ “ standard size, plus .015 inch.
64 A	19	Presser Spring Screw Regulator, for machines in Classes 6000, 6200, 6400 and 6500.
64 B	20	“ “ “ Regulator Lock Nut.
64 X	19	“ “ “ Regulator, for Style 6600 B.
65	7	Presser Foot, hinged bottom, closed front, for machines in Class 6000 using feed dog with feed surface on all four sides of needle.
65 A	7	“ “ for Style 6000 A.
65 F	7	“ “ for Style 6000 I.
65 G	7	“ “ hinged bottom, closed front, for finishing knit undershirts on machines in Class 6000 using feed dog No. 22 D.
65 H	7	“ “ for Style 6000 K.
65 T	7	“ “ for Styles 6200 B and 6200 E.
65 U	7	“ “ for closing shoes, with California welt, on machines in Class 6200, without upper feed.
65 AF	8	“ “ for Style 6200 D.
		“ “ Clamp Screw No. 91.
67	16	Main Shaft Sleeve, left ($1\frac{1}{16}$ inches long) for double locked stitch machines, without upper feed.
		“ “ “ Pin No. 1362.
68	16	“ “ “ right ($1\frac{1}{16}$ inches long) for double locked stitch machines.
69 S	41	Spool Pin, for thread stands, using two spools
69 FB	40	Spool Support Connection, for Style 6500 P.
		“ “ “ Screw, upper, No. 22508.
69 FD	19	“ “ “ Screw, lower; also for Nos. 21130 A-2, 21685, 21693 F and 21693 K.
70	32	Looper Eccentric Sponge Holder, with sponge.
		“ “ Sponge Holder Screw No. 93.
70 A	—	“ “ Sponge.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
72	17	Set Screw, for looper eccentric fork; also for No. 6220-1 $\frac{1}{4}$.
73	18	" " for looper.
73 A	17	Screw, for looper needle guards.
77	17	Set Screw, fillister head, upper, for needle bar link pin; also for Nos. 19, 21, 61 C and 61 X.
78	17	" " headless, convex end, lower, for needle bar link pin.
79	18	Screw, for feed crank link; also for No. 16189.
80	18	" cone head, for cloth plates.
81	17	Spot Screw, for feed rocker eccentric flange holder.
82	19	Stitch Regulating Screw.
84 B	15	" " " Sleeve $\frac{5}{32}$ inch long.
85	19	Clamp Screw, for looper eccentric fork.
86	18	Stud, for hand lifters; also for Nos. 403, 8362 B and 8363.
86 A	18	" large size, for hand lifters (tap No. 21513)
86 X	18	Hinge Screw, for presser feet Nos. 198 X, 6627 C and 6627 D.
87	17	Screw, for throat plates and throat plate needle guards; also for Nos. 16186 D and 21390 D.
87 U	17	" for needle thread pull-off and take-up wires; also for Nos. 8374, 21607 and 23373.
88	17	" for feed rockers; also for Nos. 9 X, 30, 50 D, 61 C, 161, 198 X, 409 A, 903, 1261, 1288, 2538, 5142, 6205 X, 6220-1 $\frac{1}{4}$, 6242 A, 6246, 6282, 6627 C, 6627 D, 8361, 8362 A, 8362 D, 8363, 12865, 15447 E, 15465 F, 16170, 16187 A, 21113 B, 21147 and 21161 D.
88 A	17	" for presser bar rack and presser spring rest; also for Nos. 50 D, 6440, 1593 B.
89	17	" for take-ups; also for No. 61 X.
90	17	" for looper thread nipper springs; also for Nos. 15447 L, 16676 A, 21172 A, 21172 B, 21172 H, 21390 E, 21640 F, 23322 K- $\frac{7}{8}$ and 23322 K-1.
91	17	Clamp Screw, for presser feet; also for Nos. 1586 A, 1586 B and 6548.
91 A	17	Screw, for knife No. 1741; also for No. 6235.
92	18	Stop Screw, for cloth plate slide on Style 6500 N.
93	18	Screw ($\frac{1}{16}$ inch long) for feed dogs; also for Nos. 70, 104, 1002 1592, 5150, 6548, 7638 A, 8366 A, 8367 A, 8368 B, 8370 A 15447 F, 15447 H, 15447 K and 21645.
93 A	18	" ($\frac{3}{32}$ inch long) for feed dogs on machines with feed bar needle rear guards; also for Nos. 149, 416A, 911, 912, 6001, 6201 L, 6242, 6242 B, 6501 P, 7801, 8301 M, 15447 H and 15447 K.
94	18	" for looper eccentric fork shoes; also for Nos. 10, 10 X, 23, 143, 202 A, 404 A, 908, 5125, 6625 A, 12835, 15447 G 16171, 16173, 21164, 21172, 21602, 21602 A and 21603

LIST OF PARTS

[95—111]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
95	17	Screw for main shaft collar; also for Nos. 100 B, 1005, 15686 A, 21113 A and 21140.
96	17	Spot Screw, for eccentrics; also for Nos. 30, 1261, 6606, 21126, 21173 and 21182 M.
97	18	Screw ($1\frac{1}{2}$ inch long) for supporting feed dogs; also for Nos. 58, 103, 403, 555, 5150, 16186 D, 16188, 16189 and 21390 F.
97 A	18	Screw for looper connecting rod ball joints; also for Nos. 6251, 6252 and 6547.
98	17	Set Screw, right, for looper rocker frame; also for Nos. 30, 111, 334, 424, 2650, 6206, 6206 A, 6247 and 21161 C.
98 A	17	Screw, for needle lever thread eyelets; also for Nos. 8371 A and 21632.
100 B	35	Thread Wire (16 inches long) for Style C thread stand. " " Coupling Screw No. 88. " " Extension Screw No. 95.
101	13	Take-up, for looper thread on machines in Class 6000.
101 V	13	" for looper thread on machines in Classes 6200, 6400 and 6500; also for Style 6600 B. " Screw No. 89.
102	29	" Frame. " Frame Screws No. 22596.
103	28	Take-up Thread Eyelet. " " " Supporting Screw No. 97.
104	22	" " " Spring.
105	33	" " " Spring Screw No. 93.
105-1 $\frac{1}{2}$	—	Machine Thumb Screw ($1\frac{1}{2}$ inches long)
105-2 $\frac{1}{2}$	—	" " " ($2\frac{1}{2}$ inches long)
105-3	—	" " " (3 inches long)
105-3 $\frac{1}{2}$	—	" " " ($3\frac{1}{2}$ inches long)
105-4	—	" " " (4 inches long)
105-4 $\frac{1}{2}$	—	" " " ($4\frac{1}{2}$ inches long)
105-5	—	" " " (5 inches long)
105-5 $\frac{1}{2}$	—	" " " ($5\frac{1}{2}$ inches long)
105-6	—	" " " (6 inches long)
107	15	Tension Ferrule; also for Nos. 1000 and 21182 J.
108	20	" Nut; also for Nos. 1000 and 21182 J.
109	15	" Disc (hardened and lapped)
110-1	20	Tension Spring (.026 inch diameter wire) for looper thread.
110-2	20	" " (.028 inch diameter wire) for needle thread; also for looper thread and No. 1000.
110-3	20	" " (.040 inch diameter wire) for needle thread; also for Nos. 21176 A, 21182 B- $\frac{1}{8}$ and 21182 J.
110-4	20	" " (.048 inch diameter wire) for needle thread.
111	12	Tension Thread Eyelet, with two eyes. " " Eyelet Set Screw No. 98.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
112	1	Throat Plate, for Style 6000 A.
112 E	1	" " for Style 6000 I.
112 N	1	" " for Style 6000 K.
112 S	1	" " without needle guard hole, for finishing knit undershirts on machines in Class 6000 using feed dog No. 22 D.
112 CC	1	" " for closing shoes, with California welt, on machines in Class 6200, without upper feed. " " Screws No. 87.
116	33	Wrench ($\frac{9}{32}$ inch) for needle clamp nut.
118	32	Thread Hook.
118 B	33	" Tweezers.
134	18	Stud, for gauge lever on Styles 6200 AA and 6200 AB.
137	12	Thread Controller Thread Eyelet.
138	17	" " Thread Eyelet Screw; also for No. 21624.
‡ 139 A	30	" " Lever and Washer, assembled.
141	19	" " Lever Screw.
142 C	29	" " Rack and Presser Spring Rest. " " Rack Screw No. 88 A.
143	29	Thread Oiler and Pull-off Wire Post. " " and Pull-off Wire Post Screw No. 94.
143 A	29	" " Valve.
143 B	12	Needle Thread Pull-off and Take-up Wire ($\frac{9}{32}$ inch wide) " " " Screw No. 87 U.
148 A	11	Throat Plate Needle Guard (hardened, marked A) for Styles 6200 E, 6200 F, 6200 K, 6200 M, 6200 W, 6200 AA and 6200 AB. " " " Guard Screw No. 87.
149	41	Cloth Plate, for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 Q, 6200 W, 6200 Y, 6400 N, 6500 B, 6500 C, 6500 E and 6500 H. " " Screws, cone head, No. 80. " " Screw, fillister head, No. 93 A.
150	17	" " Slide Stop Screw, passes through slide.
152	31	Looper Connecting Rod, $\frac{3}{16}$ inch diameter threaded ends (obsolete, present assembly includes No. 18, 269, 6037, 6038 and 6039) " " " Nut, left thread No. 37 L. " " " Nut, right thread No. 37 R.
153 F	38	Needle Lever, for machines in Classes 6000 and 6400; also for Styles 6200 B, 6200 C, 6200 D, 6200 Q, 6500 B, 6500 C, 6500 E, 6500 H, 6500 N and 6600 B.
154	15	" " Washer.
156	19	" " Ball (hardened)
158	12	" " Thread Eyelet, right. " " " " Screw No. 98 A.

LIST OF PARTS

[161—196 X]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
161	16	Binding Holder Disc Supporting Collar, for Styles 6200 W, 6400 I and 6400 M.
		" " " Supporting Collar Set Screw No. 88.
162	21	Needle Bar Connection.
168	30	Presser Spring, for machines in Classes 6000 and 6400; also for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 K, 6200 M, 6200 Q, 6200 W, 6200 X, 6200 Y, and 6200 AA and 6500 N.
168 A	30	" " for Styles 6500 B, 6500 C, 6500 E, 6500 H and 6500 P.
168 B	30	" " for Style 6200 AB.
		" " Screw Regulator No. 64 A.
168 X	30	" " for Style 6600 B.
		" " Screw Regulator No. 64 X.
169	36	Main Shaft (hardened and ground) standard size .530 inch, for machines in Classes 6000, 6200 and 6400; also for Styles 6500 B, 6500 C, 6500 E, 6500 H and 6500 N:
169-531	—	" " standard size, plus .001 inch.
169-533	—	" " standard size, plus .003 inch.
169-536	—	" " standard size, plus .006 inch.
169-539	—	" " standard size, plus .009 inch.
169-542	—	" " standard size, plus .012 inch.
170	36	Screw Driver, round steel ($\frac{7}{32}$ inch diameter)
177	4	Looper, with guard, for Styles 6500 B, 6500 C, 6500 H, 6500 N and 6600 B.
177 A	4	" without guard, otherwise same as No. 177.
		" Set Screw No. 73.
179 B	4	" Needle Guard (marked H) for looper No. 177.
		" Needle Guard Screw No. 73 A.
181	29	" Rocker, for Styles 6200 B, 6200 C, 6200 D, 6200 E, 6200 F, 6200 K, 6200 M, 6200 Q, 6200 W, 6200 Y, 6200 AA and 6200 AB.
187 A	17	Screw, for presser foot top band guide on Style 6200 X; also for Nos. 1741 B, 6035 B, 23182 D, 23215 AP, 23223 K, 23223 L and 23371.
188 D	18	Thumb Screw, for rick-rack spool support cone; also for No. 21148.
194	13	Hand Lifter, for Styles 6500 B, 6500 C, 6500 H and 6600 B.
		" " Stud No. 86.
195	1	Throat Plate, for seaming trousers, coats and similar garments on machines in Class 6500, using feed dog No. 22 I.
195 D	1	" " for Styles 6200 D and 6200 Q.
195 X	1	" " for Styles 6600 B.
		" " Screws No. 87.

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
196	11	Throat Plate Needle Guard (hardened, marked F) for Styles 6000 K, 6400 W, 6500 B and 6500 C.
196 D	11	“ “ Needle Guard (hardened, marked AE) for Styles 6200 B, 6200 C, 6200 D, 6200 Q and 6200 Y.
		“ “ Needle Guard Screw No. 87.
197 X	5	Feed Dog, for Style 6600 B.
		“ “ Screw No. 93 A.
		“ “ Supporting Screw No. 97.
198 X	8	Presser Foot, with needle guard, for Style 6600 B.
		“ “ Set Screws No. 88.
		“ “ Hinge Screw No. 86 X.
199	11	“ “ Needle Guard, for Nos. 198 X and 6627 A.
		“ “ Needle Guard Screws No. 25 B.
201 A	39	Rick-Rack Spool Support Frame.
201 C	19	“ “ “ Frame Pin Thumb Screw; also for 21385 B.
202 A	31	Needle Thread Take-up and Pull-off Wire Post, for machines in Class 6400; also for Styles 6200 D, 6200 Q, 6200 W, 6500 B, 6500 C, 6500 E, 6500 N, 6500 P and 6600 B.
		“ “ “ and Pull-Off Wire Post Screw No. 94.
202 B	12	Needle Thread Take-Up Wire, for Styles 6400 I, 6400 M, 6400 U, 6400 W, 6400 X, 6500 B, 6500 C, 6500 E and 6500 N.
		“ “ “ “ Screw No. 87 U.
213	29	Looper Rocker, for Styles 6200 X and 6400 N.
269	20	“ Connecting Rod Nut, left thread; also for No. 2396.
303	18	Screw, hexagon head, for upper feed bar spring.
318	19	“ for looper rock shaft frame on Style 6500 P.
334	12	Tension Thread Eyelet, for Style 6500 P.
		“ “ “ Screw No. 98.
347	12	Needle Thread Pull-Off and Take-Up Wire ($\frac{7}{32}$ inch wide)
		“ “ “ Screw No. 87 U.
370	9	Roller (diameter $1\frac{1}{8}$ inches, width $\frac{3}{8}$ inch) for presser foot No. 1520 J- $1\frac{1}{8}$
371	9	“ (diameter $1\frac{5}{8}$ inches, width $\frac{3}{8}$ inch) for presser foot No. 1520 J- $1\frac{5}{8}$
372 B	9	“ (diameter $1\frac{3}{4}$ inches, width $\frac{1}{4}$ inch) for presser foot No. 1520 K- $1\frac{3}{4}$
374	17	“ Hub Expanding Screw.
375	20	“ Hub Nut.
376	17	“ Ball Bearing Stud.
377	20	“ Ball Bearing Stud Nut.
387	15	“ Ball Bearing Ball.

LIST OF PARTS

[396 D—605]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
396 D	30	Base, for welt gauge No. 2603 D. " Screws No. 25 CC.
399 A	30	Slide, for welt gauge No. 2603 D.
400	30	" Spring.
401	17	" Spring Screw.
402	18	" Screw-pin; also for No. 410 A.
403	30	" Lever. " Lever Stud No. 86. " Lever Stop Screw No. 97.
404 A	30	" Lever Stop Plate. " Lever Stop Plate Screws No. 94.
406 B	30	Welt Guide, adjustable, for welt gauge No. 2603 D.
407 A	17	" " Screw; also for No. 409 A.
409 A	30	" " Tongue (inner piece) adjustable. " " Height Adjustment Screw No. 88.
410 A	30	Flexible Guide, for welt gauge No. 2603 D. " " Screw Pin No. 402.
413	40	Oil Can, with spout.
413 A	—	" " Spout.
416	37	Lifter Lever, complete, treadle operated.
416 A	37	" " Extension. " " Extension Screws No. 93 A.
416 B	37	" " Casting.
420	19	Lifter Lever Stud.
421	37	" " Chain (38 inches long)
422	37	" " Treadle, metal.
423	32	" " Treadle Rest.
424	31	" " Treadle Pin. " " Treadle Pin Set Screw No. 98.
426	20	" " Spring.
426 A	15	" " Spring Pin.
430	13	Disc Stud, for piping holder using $\frac{1}{2}$ inch to $1\frac{3}{8}$ inch width of strip.
431 A	22	" Stud Washer.
432	20	" Tension Spring.
433	20	" Tension Nut.
434	20	" Tension Lock Nut.
478	19	Vibrating Lifter Connecting Rod Ball Joint, for Style 6200 AB.
483	19	Tension Disc Separator Lever Stud.
555	32	Vibrating Lifter Connecting Rod Ball Joint Clamp, for Style 6200 AB. " " " Rod Ball Joint Clamp Screw No. 97.
605	17	Screw, for cloth plate slide supplemental plate on Styles 6400 I and 6400 X; also for Nos. 6533, 9720 and 9735.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
605 A	17	Screw, for gauge slide plates on Styles 6200 AA and 6200 AB.
721	28	Gauge, for Style 6500 N. " Screws No. 25.
750	41	Rick-Rack Spool Support, complete.
751	41	" " " Frame Pin. " " " Frame Pin Screw No. 201 C.
752	41	Rick-Rack Spool Axle (13 inches long)
753	33	" " " Cone, adjustable. " " " Cone Thumb Screw No. 188 D.
900	23	Cloth Plate Slide, right, for Style 6200 K.
901	23	" " " right, for Style 6200 M. " " " Thumb Screw No. 25 T.
902	26	Feed Rocker, with integral arm, for Styles 6200 K, 6200 M, 6200 X, 6200 AA and 6200 AB. " " Set Screws No. 88.
903	25	Feed Bar, under feed, for Styles 6200 K, 6200 M, 6200 AA, 6200 AB. " " Set Screws No. 88.
904	25	" " upper feed, for Styles 6200 K, 6200 M, 6200 X, 6200 AA and 6200 AB.
905	28	Feed Bar Spring, upper feed for Styles 6200K, 6200 M and 6200X. " " " Screw No. 303.
906	19	" " " Adjusting Screw.
906 A	19	Upper Feed Dog Stop Screw, for Styles 6200 K and 6200 M.
907	20	" " " " " Lock Nut; also for No. 906.
908	32	Feed Bar Prong and Sponge, for Styles 6200 K, 6200 M, 6200 X 6200 AA and 6200 AB. " " " Screws No. 94.
910	5	Feed Dog, under, for closing shoes on machines in Class 6200 using throat plate No. 921 (obsolete, present assembly includes Nos. 2605 A and 2624 A) " " Screw No. 93.
911	6	" " upper, for Styles 6200 K and 6200 M. " " Screw, No. 93 A.
912	22	" " Holder, upper feed, for Styles 6200 K, 6200 M and 6200 AA. " " Holder Screws No. 93 A.
913	22	Feed Bar Shoe and Feed Bar Spring Shoe, upper feed (hardened and ground) for Styles 6200 K, 6200 M, 6200 X and 6200 AA. " " Shoe Screw No. 94. " " Spring Shoe Screw No. 25 CC.
917	28	Feed Eccentric (marked A C) for Styles 6200K 6200M and 6200X. " " Spot Screw No. 96. " " Set Screw No. 22580.

LIST OF PARTS

[918—1230 D]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
918	7	Presser Foot, for Style 6200 K.
919	7	“ “ for Style 6200 M.
		“ “ Clamp Screw No. 91.
920	16	Main Shaft Sleeve, left ($\frac{3}{8}$ inch long) for machines with upper and under feed.
921	1	Throat Plate, for closing shoes on machines in Class 6200 using feed dog No. 910 (obsolete, present assembly includes Nos. 2605 A and 2624 A)
		“ “ Screws No. 87.
1000	32	Thread Oiler, complete.
1002	32	“ “ Cup.
		“ “ Cup Screw No. 93.
1003	32	“ “ Cup Pin.
1004	32	“ “ Cup Absorbing Felt.
1005	32	“ “ Cup Bracket.
		“ “ Cup Bracket Set Screw No. 95.
1007	21	“ “ Tension Plate, complete.
1008	21	“ “ Tension Felt, lower.
1054	16	Looper Eccentric (originally marked V2, throw .152 inch) for Styles 6200 Y and 6500 E.
		“ “ Screw No. 96.
1216	—	Needle Lever Connection, complete, with screw cover oiling system (obsolete, present assembly No. 1216 B)
1216 B	34	“ “ “ complete, with spring valve oiling system (distance between centers must measure exactly $4\frac{1}{8}$ inches)
1230	34	“ “ “ Bearing, upper, for No. 1216 B (includes one each Nos. 1230 A, 1230 B, 1230 D and 22586 A)
‡ 1230 A	34	“ “ “ Bearing, upper, for No. 1216 B, without spring valve.
		“ “ “ Bearing Screws No. 22587.
1230 B	20	“ “ “ Bearing Valve Spring.
		“ “ “ Bearing Valve Spring Screw No. 22586 A.
1230 C	34	“ “ “ Tube, for No. 1216 B (length overall $2\frac{7}{8}$ inches)
		“ “ “ Tube Nut, upper, left thread, No. 15430 C.
		“ “ “ Tube Nut, lower, right thread No. 15430 D.
1230 D	15	“ “ “ Bearing Valve, for No. 1216 B.

‡See Page 11

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notices on Page 2.
1261	26	Looper Rocker Frame, for use with detachable cone. " " " Set Screw, left, No. 88. " " " Set Screw, right, No. 98. " " " Spot Screw No. 96.
1275 A	28	Needle Lever Stud, standard size:
1275 E-001	—	" " " standard size, plus .001 inch on Frame end.
1275 E-002	—	" " " standard size, plus .002 inch on Frame end.
1275 E-003	—	" " " standard size, plus .003 inch on Frame end.
1275 E-006	—	" " " standard size, plus .006 inch on Frame end.
1275 E-012	—	" " " standard size, plus .012 inch on Frame end.
1275 E-018	—	" " " standard size, plus .018 inch on Frame end.
1275 F-001	—	" " " standard size, plus .001 inch on Lever end.
1275 F-002	—	" " " standard size, plus .002 inch on Lever end.
1275 F-003	—	" " " standard size, plus .003 inch on Lever end.
1275 F-006	—	" " " standard size, plus .006 inch on Lever end.
1275 H-001	—	" " " standard size, plus .001 inch on Both ends.
1275 H-002	—	" " " standard size, plus .002 inch on Both ends.
1275 H-003	—	" " " standard size, plus .003 inch on Both ends.
1275 H-006	—	" " " standard size, plus .006 inch on Both ends.
1275 J-001-002	—	" " " standard size, plus .001 inch on Frame ends and .002 inch on Lever end.
1275 J-001-003	—	" " " standard size, plus .001 inch on Frame end and .003 inch on Lever end.
1275 J-001-006	—	" " " standard size, plus .001 inch on Frame end and .006 inch on Lever end.
1275 J-002-001	—	" " " standard size, plus .002 inch on Frame end and .001 inch on Lever end.
1275 J-002-003	—	" " " standard size, plus .002 inch on Frame end and .003 inch on Lever end.
1275 J-002-006	—	" " " standard size, plus .002 inch on Frame end and .006 inch on Lever end.

LIST OF PARTS

[1275 J—1275K]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
1275 J-003-001	—	Needle Lever Stud, standard size, plus .003 inch on Frame end and .001 inch on Lever end.
1275 J-003-002	—	“ “ “ standard size, plus .003 inch on Frame end and .002 inch on Lever end.
1275 J-003-006	—	“ “ “ standard size, plus .003 inch on Frame end and .006 inch on Lever end.
1275 J-006-001	—	“ “ “ standard size, plus .006 inch on Frame end and .001 inch on Lever end.
1275 J-006-002	—	“ “ “ standard size, plus .006 inch on Frame end and .002 inch on Lever end.
1275 J-006-003	—	“ “ “ standard size, plus .006 inch on Frame end and .003 inch on Lever end.
1275 J-012-001	—	“ “ “ standard size, plus .012 inch on Frame end and .001 inch on Lever end.
1275 J-012-002	—	“ “ “ standard size, plus .012 inch on Frame end and .002 inch on Lever end.
1275 J-012-003	—	“ “ “ standard size, plus .012 inch on Frame end and .003 inch on Lever end.
1275 J-012-006	—	“ “ “ standard size, plus .012 inch on Frame end and .006 inch on Lever end.
1275 J-018-001	—	“ “ “ standard size, plus .018 inch on Frame end and .001 inch on Lever end.
1275 J-018-002	—	“ “ “ standard size, plus .018 inch on Frame end and .002 inch on Lever end.
1275 J-018-003	—	“ “ “ standard size, plus .018 inch on Frame end and .003 inch on Lever end.
1275 J-018-006	—	“ “ “ standard size, plus .018 inch on Frame end and .006 inch on Lever end.
1275 K-001-002	—	“ “ “ standard size, plus .001 inch on Lever end and .002 inch on Frame end.
1275 K-001-003	—	“ “ “ standard size, plus .001 inch on Lever end and .003 inch on Frame end.
1275 K-001-006	—	“ “ “ standard size, plus .001 inch on Lever end and .006 inch on Frame end.
1275 K-001-012	—	“ “ “ standard size, plus .001 inch on Lever end and .012 inch on Frame end.
1275 K-001-018	—	“ “ “ standard size, plus .001 inch on Lever end and .018 inch on Frame end.
1275 K-002-001	—	“ “ “ standard size, plus .002 inch on Lever end and .001 inch on Frame end.
1275 K-002-003	—	“ “ “ standard size, plus .002 inch on Lever end and .003 inch on Frame end.
1275 K-002-006	—	“ “ “ standard size, plus .002 inch on Lever end and .006 inch on Frame end.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
1275 K-002-012	—	Needle Lever Stud, standard size, plus .002 inch on Lever end and .012 inch on Frame end.
1275 K-002-018	—	“ “ “ standard size, plus .002 inch on Lever end and .018 inch on Frame end.
1275 K-003-001	—	“ “ “ standard size, plus .003 inch on Lever end and .001 inch on Frame end.
1275 K-003-002	—	“ “ “ standard size, plus .003 inch on Lever end and .002 inch on Frame end.
1275 K-003-006	—	“ “ “ standard size, plus .003 inch on Lever end and .006 inch on Frame end.
1275 K-003-012	—	“ “ “ standard size, plus .003 inch on Lever end and .012 inch on Frame end.
1275 K-003-018	—	“ “ “ standard size, plus .003 inch on Lever end and .018 inch on Frame end.
1275 K-006-001	—	“ “ “ standard size, plus .006 inch on Lever end and .001 inch on Frame end.
1275 K-006-002	—	“ “ “ standard size, plus .006 inch on Lever end and .002 inch on Frame end.
1275 K-006-003	—	“ “ “ standard size, plus .006 inch on Lever end and .003 inch on Frame end.
1275 K-006-012	—	“ “ “ standard size, plus .006 inch on Lever end and .012 inch on Frame end.
1275 K-006-018	—	“ “ “ standard size, plus .006 inch on Lever end and .018 inch on Frame end.
1280	20	Needle Lever Ball Clamp Nut; also for No. 15745 B.
1286	15	Needle Bar Link Pin (hardened and ground) complete, internal oiling; also for Nos. 7940 and 8360.
		“ “ “ “ Set Screw, upper, No. 77.
		“ “ “ “ Set Screw, lower, No. 78.
1286 A	15	“ “ “ “ without ball spring or screw.
		“ “ “ “ Ball No. 12964 C.
1286 B	20	“ “ “ “ Ball Spring.
		“ “ “ “ Ball Spring Screw No. 22560.
1287	21	Needle Bar Thread Nipper, complete.
1288	21	“ “ “ “ Collar.
		“ “ “ “ Collar Set Screw No. 88.
1346	21	Tension Post without ferrule.
1347	15	“ “ Ferrule ($\frac{5}{16}$ inch long, hardened)
1349	20	Tension Spring (.036 inch diameter wire) for needle thread.
1349 A-3	20	“ “ conical (.028 inch diameter wire) for Style 6500 P.
1361 A	15	Pin (length overall $\frac{3}{8}$ inch) for presser spring.
1362	12	“ (length overall $1\frac{1}{2}$ inches) for main shaft sleeves:

LIST OF PARTS

[1520 J—2605 A]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
1520 J	10	
1520 J-1 $\frac{1}{8}$	—	Presser Foot, complete, rolling (diameter 1 $\frac{1}{8}$ inches, width $\frac{3}{16}$ inch) for Styles 6200 C and 6200 F.
1520 J-1 $\frac{5}{16}$	—	“ “ complete, rolling (diameter 1 $\frac{5}{16}$ inch, width $\frac{3}{16}$ inch) for Style 6200 C and 6200 F.
1520 K-1 $\frac{3}{4}$	10	“ “ complete, rolling (diameter 1 $\frac{3}{4}$ inches, width $\frac{1}{4}$ inch) for Styles 6200 C and 6200 F.
1524 C	2	Throat Plate, for Styles 6200 C and 6200 AA. “ “ Screws No. 87.
1586 A	10	Roller Lever, for presser feet Nos. 1520 J-1 $\frac{1}{8}$ and 1520 J-1 $\frac{5}{16}$.
1586 B	10	“ “ for presser foot No. 1520 K-1 $\frac{3}{4}$. “ “ Screw No. 91.
1588 A	9	“ “ Spring. “ “ Spring Screw No. 22564.
1592	9	Roller Lever Support. “ “ “ Screws No. 93.
1593 B	10	Presser Bar Connection, for presser feet Nos. 1520 J-1 $\frac{1}{8}$, 1520 J-1 $\frac{5}{16}$ and 1520 K-1 $\frac{3}{4}$. “ “ “ Screws No. 88 A.
1594	15	Roller Lever Hinge Pin.
1724 F	1	Throat Plate, for closing all canvas and leather palm canvas gloves on machines in Class 6200. “ “ Screws No. 87.
1741 B	8	Knife, for presser feet Nos. 6227 F, 6627 A and 6627 D. “ Screw No. 187 A } See illustration on Plate No. 17. “ Screw No. 91 A }
2396	31	Bell Crank Connecting Rod, for Style 6200 A Σ . “ “ “ “ Nut, right thread, No. 18. “ “ “ “ Nut, left thread, No. 269.
2505	5	Feed Dog, coarse teeth, ten to the inch, for use with throat plate No. 2524 B.
2505 A	5	“ “ coarse teeth, ten to the inch, for use with throat plates Nos. 1724 F and 6224 B.
2505 B	5	“ “ under, for Styles 6200 C, 6200 F and 6200 AA. “ “ Screw No. 93. “ “ Supporting Screw No. 97.
2524 B	2	Throat Plate, for Style 6200 F. “ “ Screws No. 87.
2527	7	Presser Foot, for Style 6200 W. “ “ Clamp Screw No. 91.
2538	16	Thread Controller Rack Supporting Collar. “ “ “ Supporting Collar Set Screw No. 88.
2603 D	30	Welt Gauge, complete, adjustable, for Style 6200 M. “ “ Screws No. 25 CC.
2605 A	5	Feed Dog, under, for Styles 6200 E, 6200 K and 6200 M. “ “ Screw No. 93.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
2624 A	2	Throat Plate, for Styles 6200 E, 6200 K and 6200 M. " " Screws No. 87.
2650	32	Lifter Connection, for raising upper feed dog on Styles 6200 K, 6200 M and 6200 X. " " Set Screw No. 98.
4937	18	Knee Lifter Chain Lever Stud, for Style 6500 N.
4949	15	Bell Crank Stud, for Style 6200 AB.
5125	11	Feed Bar Needle Guard (hardened, marked AJ) for Style 6200 X. " " " " Screw No. 94.
5142	25	Feed Bar, for Style 6600 B. " " Set Screws No. 88.
5143	26	Differential Feed Bar, for Style 6500 N.
5150	22	Main Feed Dog Holder, for Style 6500 N. " " " " Screw No. 93. " " " " Supporting Screw No. 97.
5157	25	Feed Rocker Arm, for Style 6500 N. " " " Screws No. 22548.
5824 C	2	Throat Plate, for Style 6200 X. " " Screws No. 87.
6001	41	Cloth Plate, for machines in Class 6000; also for Styles 6400 I, 6400 M, 6400 U, 6400 W and 6400 X. " " Screws, cone head No. 80. " " Screw, fillister head No. 93 A.
6013	29	Looper Rocker, for machines in Class 6000; also for Styles 6400 I, 6400 M, 6400 U, 6400 W, 6400 X, 6500 B, 6500 C, 6500 E, 6500 H, 6500 N and 6600 B.
6035 A	38	Cloth Plate Guard, with cushion, for machines in Classes 6000, 6200 and 6400; also for Styles 6500 B, 6500C, 6500E, 6500 H, 6500 P and 6600 B. " " " Screws No. 22730.
6035 B	15	" " " Cushion, felt. " " " Cushion Screw No. 187 A.
6037	31	Looper Connecting Rod, diameter of threaded ends, $\frac{7}{32}$ inch. " " " Nut, right thread, No. 18. " " " Nut, left thread, No. 269.
‡ 6038	13	" " " Ball Joint, left, complete, for machines using connecting rod No. 6037 and looper rockers Nos. 181 or 213.
‡ 6038 B	13	" " " Ball Joint, left, complete, for machines using connecting rod No. 6037 and looper rocker No. 6013.
‡ 6039	13	" " " Ball Joint, right, complete, for machines using connecting rod No. 6037. " " " Ball Joint Screws No. 97 A. " " " Ball Stud Nut No. 18.

LIST OF PARTS

[6042—6220 X]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
6042	19	Needle Lever Ball Clamp Bolt.
6201 L	41	Cloth Plate, for Styles 6200 K, 6200 M, 6200 X, 6200 AA and 6200 AB. " " Screws, cone head, No. 80. " " Screw, fillister head, No. 93 A.
6202 X	23	" " Slide, right, for Style 6200 X.
6202 AB	23	" " Slide, right, for Styles 6200 AA and 6200 AB. " " Slide Thumb Screw No. 25 T.
6203 X	24	Gauge, for Style 6200 X. " Screws No. 25 C.
6205 X	6	Feed Dog, upper, for Style 6200 X. " " Screw No. 93 A. " " Adjusting Screw No. 88.
6205 Y	6	" " under, for Style 6200 X. " " Screw No. 93 A. " " Supporting Screw No. 97.
6205 AA	6	" " upper, for Styles 6200 AA and 6200 AB.
6205 AB	6	" " upper, knurled feeding surface, for Style 6200 AB. " " Screw No. 22528.
6206	28	Feed Eccentric (originally marked DA) for Style 6200 AA.
6206 A	28	" " and Cam (hardened and ground, originally marked DD) for Style 6200 AB. " " Spot Screw No. 96. " " Set Screw No. 98.
6207 B	4	Looper, with guard, for machines in Class 6400; also for Styles 6200 B, 6200 C, 6200 D, 6200 Q, 6200 W, 6200 X, 6200 Y and 6500 E.
6208 B	4	" without guard, otherwise same as No. 6207 B. " Set Screw No. 73.
6215	38	Needle Lever, for Style 6200 E, 6200 F, 6200 K, 6200 M, 6200 W, 6200 X, 6200 Y, 6200 AA and 6200 AB.
6220-1 $\frac{1}{4}$	9	Presser Foot, complete, rolling (diameter 1 $\frac{1}{4}$ inches, width $\frac{3}{16}$ inch) for closing all canvas and leather palm canvas gloves on machines in Class 6200. " " Screw No. 72. " " Screw No. 22560 B. " " Screws No. 88. " " Roller Arm No. 6281. " " Roller Arm Support No. 6282.
6220 X	11	" complete, for Style 6200 X. " " Clamp Screw No. 91. " " Guide Screws No. 187 A. " " Hinge Screw No. 22786. " " Shank, including pin and screw No. 6220 XA.

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
6220 AA	8	Presser Foot, for Style 6200 AA.
6220 AB	8	“ “ for Style 6200 AB.
		“ “ Clamp Screw No. 91.
6220 XA	—	“ “ Shank, including pin and screw, for No. 6220 X.
6224 B	2	Throat Plate, for Style 6200 B.
6224 W	2	“ “ for Style 6200 W.
6224 AB	2	“ “ for Style 6200 AB.
		“ “ Screws No. 87.
6227 B	8	Presser Foot, for Style 6200 Q.
		“ “ Clamp Screw No. 91.
6227 C	7	“ “ with yielding spring guide, distance from center of needle hole to guide $\frac{5}{8}$ inch, for stitching eyelet stays to shoe linings on machines in Class 6200.
6227 D	11	“ “ with adjustable guide $\frac{3}{8}$ inch to 1 inch for stitching continuous top bands to shoe linings on machines in Class 6200 without upper feed.
6227 F	7	“ “ Complete, with thread cutter for closing all canvas and leather palm canvas gloves on machines in Class 6200.
		“ “ Clamp Screw No. 91.
		“ “ Knife No. 1741 B.
		“ “ Knife Screw No. 187 A } See illustrations on plate
		“ “ Knife Screw No. 91 A } No. 17
6227 FA	—	“ “ Bottom, including pins, for No. 6227 F.
6235	8	“ “ Yielding Guide, for No. 6227 C.
		“ “ Yielding Guide Screw No. 91 A.
6236	12	Needle Thread Pull-Off and Take-Up Wire ($\frac{3}{8}$ inch wide)
		“ “ Pull-Off Screw No. 87 U.
6242	22	Feed Dog Holder, upper feed, for Style 6200 X.
		“ “ “ Screws No. 93 A.
6242 A	25	Feed Bar, under feed, for Style 6200 X.
		“ “ Set Screws No. 88.
6242 B	22	Feed Dog Holder, upper feed, for Style 6200 AB.
		“ “ “ Screws No. 93 A.
6243	28	Feed Bar Spring, upper feed, for Styles 6200 AA and 6200 AB.
		“ “ “ Screw No. 303.
		“ “ “ Adjusting Screw No. 906.
		“ “ “ Adjusting Screw Lock Nut No. 907.
6245	14	Bell Crank, for Style 6200 AB.
6246	16	“ “ Stud Collar.
		“ “ Stud Collar Set Screws No. 88.
6247	29	Lifter Connection, for raising upper feed dog on Style 6200 AB.
		“ “ Set Screw No. 98.
6248	14	Vibrating Lifter, for Style 6200 AB.
6248 A	15	“ “ Buffer, wood fibre.

LIST OF PARTS

[6250—6427 H]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
6250	38	Needle Lever Extension, for Style 6200 AB.
		" " " Screws No. 22576.
6251	13	Bell Crank Connecting Rod Ball Joint, right thread.
6252	13	" " " " Ball Joint, left thread.
		" " " " Ball Joint Screws No. 97 A.
		" " " " Ball Joint Stud Nut No. 18.
6280	9	Roller (diameter $1\frac{1}{4}$ inches, width $\frac{3}{16}$ inch) for presser foot No.
		6220-1 $\frac{1}{4}$.
6281	—	" Arm, adjustable.
		" Arm Screw No. 22528.
6282	9	" Arm Support.
		" Arm Support Screw No. 72.
		" Arm Support Screw No. 22560 B.
		" Arm Support Screws No. 88.
6402 F	23	Cloth Plate Slide, right, for Style 6400 M.
6402 M	23	" " " right, for Style 6400 I.
		" " " Thumb Screw No. 25 T.
6402 N	23	" " " right, for Style 6400 X.
		" " " Stop Screw No. 150.
6402 P	24	" " " Supplemental Plate, right, for Style 6400 X.
		" " " Supplemental Plate Screws No. 605.
6405 D	6	Feed Dog, for Style 6400 W.
		" " Screw No. 93.
		" " Supporting Screw No. 97.
6420 L	7	Presser Foot, for Styles 6400 M and 6400 W.
6420 P	7	" " for Style 6500 H.
6420 U	8	" " for Style 6400 U.
		" " Clamp Screw No. 91.
6424 D	3	Throat Plate, for Style 6400 W.
6424 E	3	" " for Styles 6400 M and 6400 U
		" " Screws No. 87.
6426	5	Feed Dog, for Style 6500 H.
6426 A	5	" " for Styles 6200 Y, 6400 M and 6400 U.
6426 B	5	" " for binding miscellaneous work on machines in Class
		6400 using throat plate No. 6428 F.
		" " Screw No. 93.
		" " Supporting Screw No. 97.
6427 B	7	Presser Foot, for Styles 6200 Y and 6500 E.
6427 H	11	" " with piping folder, $\frac{13}{16}$ inch strip, for piping dresses
		on machines in Class 6400 using feed dog No.
		9705 and throat plate No. 9724 B.
		" " Swinging Folder Support No. 23371 A.
		" " Swinging Folder Support Stud No. 22726.
		" " Swinging Folder Support Stud Spring Washer No.
		12957 E.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notices on Page 2.
		Presser Foot, Piping Guide No. 23373.
		“ “ Piping Guide Screws No. 87 U.
6427 J	7	“ “ Piping Guide Adjusting Plate No. 23373 A.
		“ “ for Styles 6400 I and 6400 X.
		“ “ Clamp Screw No. 91.
6428 A	3	Throat Plate, for Style 6500 H.
6428 E	2	“ “ for Style 6200 Y.
6428 F	3	“ “ raised $\frac{9}{84}$ inch, for binding miscellaneous work on machines in Class 6400 using feed dog No. 6426 B.
		“ “ Screws No. 87.
6440	30	Slide Stop Plate, for Styles 6400 I and 6400 M.
		“ “ “ Screws No. 88 A.
6501 P	41	Cloth Plate, for Style 6500 P.
		“ “ Screws, cone head, No. 80.
		“ “ Screw, fillister head, No. 93 A.
6502 P	23	Cloth Plate Slide, right.
		“ “ “ Thumb Screw No. 25 T.
6503 R	24	Gauge, complete, for Style 6500 P.
		“ Screws No. 25 S.
		“ Screw Washers No. 9255.
6503 S	—	“ Edge Guide.
		“ Edge Guide Thumb Screw No. 22756.
		“ Swinging Arm No. 6540.
		“ Base No. 6541.
6505 B	6	Feed Dog, coarse teeth, cut ten to the inch, for auto top work on machines in Class 6500 using throat plate No. 195.
6505 E	6	“ “ (width overall $\frac{5}{16}$ inch) for Style 6500 B.
		“ “ Screw No. 93.
		“ “ Supporting Screw No. 97.
6505 P	6	“ “ for Style 6500 P.
		“ “ Screw No. T 22.
		“ “ Screw Nut No. 16179.
6520	7	Presser Foot, for Style 6500 B.
6520 A	7	“ “ for Style 6500 C.
6520 B	7	“ “ (width overall $\frac{3}{8}$ inch) for Style 6500 B.
6520 C	7	“ “ (width overall $\frac{1}{2}$ inch) with lip on right hand side, for Style 6500 C.
6520 E	7	“ “ (width overall $\frac{3}{8}$ inch) for Style 6500 E.
6520 N	8	“ “ for Style 6500 N.
		“ “ Clamp Screw No. 91.
6520 P	8	“ “ for Style 6500 P.
		“ “ Set Screws No. 22570.
6522 B	37	Main Shaft (hardened and ground) standard size .530 inch, for Style 6500 P.

LIST OF PARTS

[6524 N—6627 A]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
6524 N	2	Throat Plate, for Style 6500 N.
6524 P	3	“ “ for Style 6500 P. “ “ Screws No. 87.
6527 B	7	Presser Foot (width overall $\frac{3}{8}$ inch) plain front, for Style 6500 C. “ “ Clamp Screw No. 91.
6533	8	Spring, for presser foot No. 6520 P. “ Screw No. 605.
6540	—	Gauge Swinging Arm, for Style 6500 P. “ “ “ Stud No. 22726. “ “ “ Stud Spring Washer No. 12957 E.
6541	—	Gauge Base. “ “ Screws No. 25 S. “ “ Screw Washer No. 9255.
6544 B	31	Looper Rock Shaft, ($4\frac{1}{8}$ inches long, hardened and ground) for Style 6500 P.
6544 D	25	“ “ “ Frame, including bushings. “ “ “ Frame Screws No. 318.
6545	25	Feed Rocker Arm, for Style 6500 P. “ “ “ Screws No. 22548.
6546	28	Feed Rocker Eccentric (originally marked DY) “ “ “ Screws No. 22588.
‡ 6547	34	Feed Rocker Eccentric Connection. “ “ “ Connection Screws, upper, No. 97 A. “ “ “ Connection Screws, lower, No. 22755.
6548	6	Feed Dog Holder, for Style 6500 P. “ “ “ Screw No. 93. “ “ “ Supporting Screws No. 91.
6606	16	Feed Lift Cam (hardened and ground, originally marked AF) for Styles 6500 P and 6600 B. “ “ “ Screw No. 96.
6624	2	Throat Plate, ($\frac{1}{8}$ inch thick) short needle hole, for miscellaneous auto top work on machines in Class 6600 using feed dog No. 197 X.
6624 A	—	“ “ ($\frac{5}{32}$ inch thick) long needle hole, otherwise same as No. 6624. “ “ Screws No. 87.
6625	11	“ “ Needle Guard (hardened, marked AH) for Style 6500 H. “ “ Needle Guard Screw No. 87.
6625 A	11	Feed Bar Needle Guard (hardened, marked BS) for Style 6600 B. “ “ “ “ Screw No. 94.
6627 A	8	Presser Foot, complete ($\frac{5}{16}$ inch wide to right of needle) with thread cutter, for under sewing leather auto cushions on machines in Class 6600 using feed dog No. 197 X and throat plate No. 6624.

‡See Page 11

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
		Presser Foot, Knife No. 1741 B.
		“ “ Knife Screw No. 187 A } See illustrations on plate
		“ “ Knife Screw No. 91A } No. 17
6627 C	8	“ “ complete, with three rollers in bottom, for seaming auto decks to sides on machines in Class 6600 using feed dog No. 197 X and throat plate No. 195 X.
6627 D	8	“ “ complete ($\frac{3}{8}$ inch wide to right of needle) with thread cutter, for undersewing plush auto cushions on machines in Class 6600 using feed dog No. 197 X and throat plate No. 6624.
		“ “ Set Screws No. 88.
		“ “ Hinge Screw No. 86 X.
		“ “ Knife No. 1741 B.
		“ “ Knife Screw No. 187 A } See illustrations on plate
		“ “ Knife Screw No. 91A } No. 17
6627 E	7	“ “ for cording upholstery work on machines in Class 6600 using feed dog No. 6405 D and throat plate No. 6424 D.
		“ “ Clamp Screw No. 91.
6645	15	Roller, for presser foot No. 6627 C.
7521	34	Eccentric Pulley, (originally marked AV, throw .588 inch) for Styles 6500 B, 6500 C, 6500 H and 6500 N.
		“ “ Set Screws No. 22597.
7638 A	28	Looper Thread Deflecting Wire.
		“ “ “ Wire Screw No. 93.
7801	41	Cloth Plate, for Style 6600 B.
		“ “ Screws, cone head, No. 80.
		“ “ Screw, fillister head, No. 93 A.
7822	36	Main Shaft (hardened and ground) standard size .530, for Style 6600 B:
7822-531	—	“ “ standard size, plus .001 inch.
7822-533	—	“ “ standard size, plus .003 inch.
7822-536	—	“ “ standard size, plus .006 inch.
7822-539	—	“ “ standard size, plus .009 inch.
7822-542	—	“ “ standard size, plus .012 inch.
7940	21	Vibrating Lifter Link, for Style 6200 AB.
		“ “ Link Pin No. 1286.
		“ “ Link Pin Set Screw No. 22733.
8301 M	41	Cloth Plate, for Style 6500 N.
		“ “ Screws, cone head, No. 80.
		“ “ Screws, fillister head, No. 93 A.
8355 A	—	Feed Rocker, with arm, for Style 6500 N (includes one each Nos. 5157 and 8356 A and two No. 22548)
8356 A	25	“ “ without arm.
		“ “ Set Screws No. 88.

LIST OF PARTS

[8360—9507 E]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
8360	14	Differential Feed Bar Link, for Style 6500 N.
		“ “ “ “ Pin Set Screw No. 22733.
8361	15	“ “ “ “ Pin back.
		“ “ “ “ Set Screw No. 88.
8362 A	14	Differential Feed Controlling Shaft Arm, left, for Style 6500 N.
		“ “ Controlling Shaft Arm Screw No. 88.
8362 B	14	“ “ Controlling Shaft Arm Link.
		“ “ Controlling Shaft Arm Link Stud No. 86.
8362 C	14	“ “ Controlling Lever, left.
8362 D	15	“ “ Controlling Lever Pin.
		“ “ Controlling Lever Pin Set Screw No. 88.
8363	14	“ “ Controlling Lever Link.
		“ “ Controlling Lever Link Stud No. 86.
		“ “ Controlling Lever Link Screw No. 88.
8365 A	30	“ “ Controlling Shaft (10½ inches long)
8366 A	14	“ “ Controlling Shaft Support, left.
8367 A	14	“ “ Controlling Shaft Support, right.
		“ “ Controlling Shaft Support Screws No. 93.
8368 A	20	“ “ Controlling Shaft Spring.
8368 B	14	“ “ Controlling Shaft Spring Adjusting Arm.
		“ “ Controlling Shaft Spring Adjusting Arm Clamp Screw No. 93.
8369 A	14	Knee Lifter Chain Lever, for Style 6500 N.
		“ “ “ “ Stud No. 4937.
8370 A	14	Differential Feed Indicator, for Style 6500 N.
		“ “ Indicator Clamp Screw No. 93.
8371 A	14	“ “ Index.
		“ “ Index Screws No. 98 A.
8372	21	“ “ Indicator Stop.
		“ “ Indicator Stop Screw No. 25 CC.
8372 A	15	“ “ Indicator Stop Screw Washer.
8373	38	Cloth Plate Guard, for Style 6500 N.
		“ “ “ “ Screws No. 22730.
8374	29	Feed Rocker Segment Cover, for Style 6500 N.
		“ “ “ “ Cover Screws No. 87 U.
8651	12	Needle Thread Take-Up Wire, for Style 6500 P.
		“ “ “ “ Screw No. 87 U.
9205 E	6	Feed Dog, for Styles 6500 B and 6500 C.
		“ “ Screw No. 93.
		“ “ Supporting Screw No. 97.
9224 E	3	Throat Plate, for Styles 6500 B and 6500 C.
		“ “ Screws No. 87.
9255	16	Gauge Screw Washer, for Style 6500 P.
9507 E	4	Looper, with guard, for Styles 6200 AA and 6200 AB.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
9508 E	4	Looper, without guard, otherwise same as 9507 E. " Set Screw No. 73.
9602	23	Cloth Plate Slide, right, for Styles 6400 N and 6500 E. " " " Stop Screw No. 150.
9634	8	Yielding Bottom Spring, for presser foot No. 9720. " " " Stud No. 57 WD.
9634 A	18	" " " Pin, for presser foot No. 9720.
9705	5	Feed Dog, for Styles 6400 N and 6500 E " " Screw No. 93. " " Supporting Screw No. 97.
9720	7	Presser Foot, complete, for Style 6400 N. " " Bottom No. 9733. " " Clamp Screw No. 91.
9724	3	Throat Plate, for Style 6400 N.
9724 B	3	" " for Style 6500 E. " " Screws No. 87.
9725	11	" " Needle Guard (hardened, marked V) for Styles 6400 I, 6400 M, 6400 N, 6400 U, 6400 X and 6500 E. " " Needle Guard Screw No. 87.
9733	—	Yielding Bottom, with two pins, for presser foot No. 9720.
9735	11	Projection, for presser foot No. 9720. " Screws No. 605.
9921	34	Eccentric Pulley (originally marked BL, throw .529 inch) for Style 6500 P. " " Set Screws No. 22597.
10356	31	Vibrating Lifter Connecting Rod, for Style 6200 AB. " " " Rod Nut, left thread, No. 37 L. " " " Rod Nut, right thread, No. 37 R.
11721	34	Eccentric Pulley (originally marked AU, throw .588 inch) for Style 6600 B. " " Set Screws No. 22597.
11755	13	Hand Lifter, for Styles 6400 N and 6500 E. " " Stud No. 86.
12534	12	Needle Bar Thread Eyelet, for Styles 6200 AA, 6200 AB and 6500 P. " " " " Screw No. 22768.
12538	20	Feed Rocker Arm Ball Stud Nut, for Styles 6500 P.
12835	22	Feed Bar Shoe, upper feed, for Style 6200 AB. " " " Screw No. 94.
12865	16	Vibrating Lifter Thrust Collar, for Style 6200 AB. " " " " Set Screws No. 88.
12873	16	Bushing ($\frac{3}{32}$ inches long) for needle bar bearings.
12957 E	16	Gauge Swinging Arm Stud Spring Washer, for Style 6500 P; also for Nos. 6427 H and 23371 A.

LIST OF PARTS

[12964 C—15447 L]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
12964 C	15	Needle Bar Link Pin Ball.
12987 A	20	Looper Rocker Cone Adjusting Nut.
12993 A	19	Stop Screw, for knee lifter interlocking lever; also for No. 21693 K. " " Lock Nut No. 34.
14544	31	Main Feed Bar Shaft (3 $\frac{9}{16}$ inches long, hardened and ground) for Style 6500 N.
15205	6	" Feed Dog, for Style 6500 N. " " " Screws No. 22593.
15226 B	6	Differential Feed Dog, for Style 6500 N. " " " Screw No. 22585.
15430 C	20	Needle Lever Connection Tube Nut, upper, left thread.
15430 D	20	" " " Tube Nut, lower, right thread; also for No. 21693 J.
‡ 15430 E	34	" " " Bearing, upper, for No. 1216 (obsolete, present assembly includes Nos. 1230 and 1230 C) " " " Bearing Screws No. 22587.
15430 F	34	" " " Tube, for No. 1216 (obsolete, present assembly includes Nos. 1230 and 1230 C)
15430 H	20	" " " Oil Reservoir Cover, for No. 1216 (obsolete, present assembly includes Nos. 1230 and 1230 C)
15430 K	15	" " " Oil Reservoir Leather Washer.
15430 L	21	" " " Felt.
‡ 15430 M	34	" " " Bearing, lower. " " " Bearing Screws No. 22587.
15447 E	25	Main Feed Bar, for Style 6500 N. " " " Set Screws No. 88.
15447 F	22	" " " Shoe. " " " Shoe Screw No. 93.
15447 G	32	" " " Prong and Sponge. " " " Prong Screws No. 94.
15447 H	29	Differential Feed Bar Guide, non-adjustable. " " " Guide Screw, front, No. 93. " " " Guide Screw, back, No. 93 A.
15447 J	22	" " " Guide, complete, adjustable (includes one each Nos. 15447 K and 15447 L and two No. 90)
15447 K	22	" " " Guiding Plate Holder. " " " Guiding Plate Holder Screw, front, No. 93. " " " Guiding Plate Holder Screw, back, No. 93 A.
15447 L	22	" " " Guiding Plate, adjustable. " " " Guiding Plate Screws No. 90.

‡See Page 11

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
15465 F	16	Looper Rocker Cone (hardened and ground) front, adjustable, for machines using frame No. 1261. " " " Set Screws No. 88. " " " Adjusting Nut No. 12987 A.
15478 B	11	Feed Rocker Eccentric Flange, left, for Style 6500 P. " " " " Screws No. 22589.
15480 C	8	Spring, for presser foot No. 6520 N. " Stud No. 57 WD.
15483	26	Feed Rocker, without arm, for Style 6500 P. " " Set Screws No. 88.
15487	19	" " Arm Ball Stud. " " Arm Ball Stud Nut No. 12538.
15488	16	" " Arm Ball Stud Washer.
15686	28	Feed Rocker Eccentric Flange, left, with holder, for Style 6500 P.
15686 A	28	" " " Flange Holder. " " " Flange Holder Set Screw No. 95. " " " Flange Holder Spot Screw No. 81.
15745 B	19	Looper Rocker Stud (hardened and ground) for machines using frame No. 1261. " " " Nut No. 1280.
15905 A	6	Feed Dog, coarse teeth, cut ten to inch, for Style 6500 B.
15905 D	5	" " for Styles 6400 I and 6400 X. " " Screw No. 93. " " Supporting Screw No. 97.
15924 D	3	Throat Plate for Styles 6400 I and 6400 X. " " Screws No. 87.
15930	23	Cloth Plate Slide, left, for Styles 6400 I and 6400 X.
15930 A	24	" " " Supplemental Plate. " " " Supplemental Plate Screws No. 605.
16108 J	4	Looper for Style 6500 P. " Set Screw No. 73.
16115	38	Needle Lever, for Style 6500 P.
16170	26	Feed Bar, for Style 6500 P. " " Set Screws No. 88.
16171	32	" " Prong and Sponge. " " Prong Screws No. 94.
16172	--	" " Prong Sponge.
16173	22	" " Shoe (hardened and ground) " " Shoe Screw No. 94.
16179	6	Feed Dog Screw Nut, for Style 6500 P.
16186 D	14	Looper Holder and Needle Guard, for Style 6500 P. " " " " Guard Screw, cone head, No. 87. " " " " Guard Screw, fillister head No. 97.
16187 A	16	Looper Rock Shaft Collar, for Style 6500 P. " " " Collar Set Screws No. 88.

LIST OF PARTS

[16188—21140 A]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
16188	33	Looper Rock Shaft Arm.
		“ “ “ Arm Clamp Screws No. 97.
16189	33	“ “ “ Crank Link.
		“ “ “ Crank Link Adjusting Screw No. 79.
		“ “ “ Crank Link Pin Clamp Screw No. 97.
16190	19	“ “ “ Crank Stud.
16195 C	16	“ “ “ Frame Bushing.
16602	23	Cloth Plate Slide, right, for closing all canvas and leather palm canvas gloves on machines in Class 6200, without upper feed.
		“ “ “ Thumb Screw No. 25 T.
16603 B	24	Gauge, complete, for Styles 6200 AA and 6200 AB.
		“ Screws No. 25 CC.
16675	—	“ Roller, for Styles 6200 AA and 6200 AB.
16676	—	“ Roller Stud.
16676 A	—	“ Slide.
		“ Slide Plate Screw No. 25 CC.
		“ Slide Plate Screw No. 90.
		“ Slide Plate Screws No. 605 A.
16676 B	—	Gauge Slide Assembly, Nos. 16675, 16676 and 16676 A.
16677	—	“ Lever.
		“ Lever Stud No. 134.
16677 A	—	“ Spring.
21102 D	40	Thread Stand Base; also for No. 21173 C.
21113 A	31	Spool Stand Thread Wire Extension (6 inches long)
		“ “ “ “ Extension Set Screw No. 95.
21113 B	16	“ “ “ “ Coupling.
		“ “ “ “ Coupling Screws No. 88.
21126	40	Auxilliary Piping Holder Support Horizontal Rod.
		“ “ “ Support Horizontal Rod Set Screws No. 96.
21130-1	41	Spool Support, with pin, for one spool thread stand.
		“ “ Set Screw No. 22508.
		“ “ Pin No. 21133.
21130 A-2	41	“ “ for two-spool Style C thread stand.
		“ “ Set Screw No. 69 FD.
21133	—	“ “ Pin, for No. 21130-1.
21134	39	“ “ Center Piece, for No. 21130-1.
21139 A-2	41	“ “ for two-spool Style E thread stand.
		“ “ Set Screw No. 22508.
21140	41	Thread Wire, complete (21 inches long) for Style D thread stand (includes one each Nos. 21113 A, 21113 B, 21140 A and two No. 88)
21140 A	35	“ “ (15 inches long) for Style D thread stand.
		“ “ Set Screw No. 95.

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
21145	33	Thread Stand Wooden Cone.
21146	31	Small Spool Holder Axle.
21147	16	" " " Axle Connection.
		" " " Axle Set Screw No. 88.
21148	—	" " " Collar.
		" " " Collar Thumb Screw No. 188 D.
21149	32	" " " complete (includes one each No. 88, 188 D 21146, 21147 and 21148)
21150	39	Piping Holder (8-inch discs) for $\frac{1}{2}$ inch to $1\frac{3}{8}$ inch width of strip includes one each Nos. 25 S, 88, 94, 430, 431 A, 432, 433, 434, 21161 C, 21161 D, 21163, 21164 and two each Nos. 98 and 21157)
21157	39	" " Disc (8 inches diameter)
21161 C	39	" " Frame.
		" " Frame Set Screws No. 98.
21161 D	39	" " Guide, adjustable.
		" " Guide Set Screw No. 88.
21163	31	Piping Holder Frame Supporting Rod.
		" " " Supporting Rod Screw No. 25 S.
21164	32	" " " Supporting Rod Post.
		" " " Supporting Rod Post Screw No. 94.
21169 D	39	Binding Holder, complete, for Styles 6200 W, 6400 I and 6400 M (includes one each Nos. 88, 161, 21169 E and 21169 F)
21169 E	39	" " Disc (8 inches diameter)
21169 F	39	" " Base and Spindle ($6\frac{1}{2}$ inches high)
21171	39	Band Spool Holder, complete, for stitching continuous top bands to shoe linings on machines in Class 6200 without upper feed (includes one each Nos. 25 T, 110-3, 21172, 21172 A, 21172 B, 21172 C and 21172 D and two No. 90)
21171 A	39	" " " complete, for Style 6200 X (includes one each Nos. 21172, 21172 B, 21172 C, 21172 E, 21172 F, 21172 G and 21172 H and two each Nos. 25 T and 90)
21172	—	" " " Post.
		" " " Post Screw No. 94.
21172 A	—	Band Guide, for No. 21171.
		" " Set Screw No. 90.
21172 B	—	" " Supporting Block, adjustable.
		" " Supporting Block Set Screw No. 90.
21172 C	—	Band Spool Axle.
		" " " Thumb Screw No. 25 T.
21172 D	—	" " " Washer, loose, for No. 21171.

LIST OF PARTS

[21172 E—21217]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
21172 E	—	Band Spool Disc, right, for No. 21171 A.
21172 F	—	“ “ “ left, for No. 21171 A.
21172 G	—	“ “ “ Thumb Screw No. 25 T.
21172 H	—	“ “ “ Spring, for No. 21171 A.
	—	Band Guide, for No. 21171 A.
	—	“ “ Set Screw No. 90.
21173	35	Thread Stand Spool Support Rod; also for No. 21173 C.
	—	“ “ “ “ Rod Set Screws No. 96.
21173 A	39	Auxilliary Support Vertical Rod Connection.
	—	“ “ Vertical Rod Connection Screws No. 22508.
21173 B	39	“ “ Piping Holder Socket Connection.
	—	“ “ Piping Holder Socket Connection Screws No. 22508.
21173 C	39	“ “ with universal adjustment, for piping holder (includes one each Nos. 21102 D, 21126, 21173, 21173 A, 21173 B, two No. 96 and four No. 22508)
21176 A	39	Lower Tape Holder, complete, for Style 6200 Y (includes one each Nos. 110-3, 201 A, 201 C and 21185 B and two No. 21178)
21178	39	“ “ “ Disc (8 inches diameter)
21182 B	33	
21182 B- $\frac{1}{16}$	—	Binding Tension, complete, for use with $\frac{1}{16}$ inch and narrower binding on Style 6400 M.
21182 J	38	Tension, complete, for vertical strip, 3 inch and narrower widths (includes one each Nos. 96, 21182 K, 21182 L, 21182 M and 21217 and two each Nos. 107, 108, 110-3, 1346 and 1347)
21182 K	—	“ Plate, inner.
21182 L	—	“ Plate, outer.
21182 M	—	“ Plate Supporting Rod.
	—	“ Plate Supporting Rod Set Screw No. 96.
21185	20	Thumb Nut, for binding tension No. 21182 B- $\frac{1}{16}$.
21201	36	Screw Driver, round steel (diameter $\frac{5}{32}$ inch)
21202	36	“ “ round steel (diameter $\frac{7}{32}$ inch, length overall 10 inches)
21203	36	“ “ round steel (diameter $\frac{7}{32}$ inch, length overall 13 inches)
21204	36	“ “ round steel (diameter $\frac{1}{4}$ inch)
21205	36	“ “ octagon steel (diameter $\frac{5}{16}$ inch)
21206	36	“ “ Wrench.
21207	36	“ “ round steel, for loop retainer adjusting screws.
21210	15	Looper Collar (.040 inch thick)
21211	15	“ “ (.054 inch thick)
21217	35	Base, for Vertical strip tension No. 21182 J.

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
21225- $\frac{1}{4}$	22	Looper Adjusting Gauge, $\frac{1}{4}$ inch measurement.
21225- $\frac{9}{32}$	22	" " " $\frac{9}{32}$ inch measurement.
21290 G	40	Lifter Lever Threadle, wood for Styles 6200 AA and 6200 AB.
21300 A-4	—	Carriage Bolt ($\frac{3}{8}$ x 4 inches) including washer, for fastening board to under side of table where tray No. 21377 D is used with Style 6500 P.
21300 A-6	—	" " ($\frac{3}{8}$ x 6 inches)
21350	15	Malleable Iron Belt Fastener, for 1-inch flat belt
21351	15	Wire Belt Hook, for $\frac{9}{32}$ inch round belt, per 500 ($\frac{1}{2}$ cent each in quantities less than 500)
21353	—	Carriage Bolt Washer.
21355	33	Chain Leg Extension (4 inches long)
21355 A	33	" " " (6 inches long)
21355 B	33	" " " (3 inches long)
21360	—	Drive Bushing ($\frac{7}{8}$ inch long, external standard size .319 inch) for needle bar bearings:
21360-322	—	" " external standard size, plus .003 inch.
21360-325	—	" " external standard size, plus .006 inch.
21360-328	—	" " external standard size, plus .009 inch.
21360-331	—	" " external standard size, plus .012 inch.
21361	—	" " ($\frac{1}{2}$ inch long, external size .407 inch) for presser guide bar bearings.
21362	—	" " ($\frac{3}{8}$ inch long, external size .407 inch) for presser bar upper bearing.
21363	—	" " ($1\frac{3}{16}$ inches long, external size .407 inch) for presser bar lower bearing.
21364	33	Hinge Pin, detachable, for tray No. 21377.
21367	—	Flat Head Stove Bolt ($\frac{1}{4}$ x 4 inches) including nut and washer, for fastening machines, using tray No. 21377, to table.
21369-3	—	Clamping Bolt, including wing nut and washer, for fastening right-hand end of tray No. 21377 C to table.
21371 B	—	Table Top, sectional, (48 inches x 16 inches x $1\frac{3}{4}$ inches)
21371 D	—	Table Board (22 inches x 15 inches x $1\frac{1}{8}$ inches) for underside of table, where tray No. 21377 D is used with Style 6500 P.
21371 E	—	" " Cleat (22 inches x 15 inches x $1\frac{1}{8}$ inches) for underside of table where tray No. 21377 D is used with Style 6500 P and cloth plate is level with table top.
21371 G	—	Individual Power Table, without electric motor, or transmitter.
21375 A	41	Pulley Oil Guard.
21377	40	Tray or Wooden Work Support, (obsolete, only used where attachments overhang front of cloth plate.)
21377 C	40	" " " " Support ($3\frac{1}{8}$ inches high) hinged, including clamping bolt.

LIST OF PARTS

[21377 D—21408-319]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
21377 D	40	Tray or Wooden Work Support (1½ inches high) (obsolete,) for Style 6500 P.
21385 B	39	Lower Tape Holder Axle.
		“ “ “ “ Thumb Screw No. 201 C.
21387 A	24	Supplemental Plate, for cloth plate on Style 6400 U.
		“ “ “ Screw No. 25 C.
21387 D	24	“ “ forecloth plate on Style 6400 I.
		“ “ Screws, No. 25 C.
21388	33	Wrench (¾ inch, hardened) for looper connecting rod nuts.
21388 B	33	“ (½ inch, hardened) for needle lever connecting tube nuts.
21388 G	36	Screw Driver Wrench, for roller ball bearing stud nut No. 377.
21390	29	Needle Thread Intermittent Nipper, complete (includes one each Nos. 87, 90, 97, 21390 A, 21390 B, 21390 D, 21390 E, 21390 F and 22564)
21390 A	29	“ “ “ Nipper Spring, front.
21390 B	29	“ “ “ Nipper Spring, back.
		“ “ “ Nipper Spring Screw No. 22564.
21390 D	29	“ “ “ Nipper Spring Support.
		“ “ “ Nipper Spring Support. Screw No. 87.
21390 E	29	“ “ “ Nipper Spring Operating Block.
		“ “ “ Nipper Spring Operating Block Screw No. 90.
21390 F	29	“ “ “ Nipper Spring Operating Block Support.
		“ “ “ Nipper Spring Operating Block Support Screw No. 97.
21394	—	Grinder, including emery wheel (5 inches diameter ¼ inch face) recommended speed 3000 revolutions per minute.
21394 G	—	Emery Wheel (5 inches diameter, ¼ inch face, ⅜ inch hole)
21394 H	—	“ “ (5 inches diameter, ½ inch face, ⅜ inch hole)
21394 K	—	Grinder, including emery wheel (5 inches diameter, ½ inch face) recommended speed 3000 revolutions per minute.
21400	35	
† 21400-257	—	Expansion Reamer, complete (length 11½ inches) with 4 inch guide, for needle bars, sizes .257 inch to .263 inch inclusive.
† 21400-266	—	“ “ complete, for needle bars sizes .266 inch to .273 inch inclusive.
† 21400-276	—	“ “ complete, for needle bars, sizes .276 inch to .283 inch inclusive.
† 21408-319	—	“ “ complete (length 12¾ inches) with 4 inch guide, for presser bars and presser guide bars, sizes .319 inch to .325 inch inclusive.

†See Page 11

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
‡ 21408-328	—	Expansion Reamer, complete, for presser bars and presser guide bars, sizes .328 inch to .334 inch inclusive.
‡ 21420-407	—	“ “ complete (length 16 inches) with 4¼ inch guide, for rock shafts, sizes .407 inch to .413 inclusive.
‡ 21420-416	—	“ “ complete, for rock shafts, sizes .416 inch to .422 inch inclusive.
21426	35	
‡ 21426-530	—	“ “ complete (length 21 inches) with 4 inch guide, for main shafts, sizes .530 inch to .536 inch inclusive.
‡ 21426-536	—	“ “ complete, for main shafts, sizes .533 inch to .542 inch inclusive.
21440	35	Taper Reamer, complete, for reaming needle lever, for plus size studs.
21441	35	“ “ complete for reaming frame, for plus size needle lever studs.
21442	35	“ “ complete, for link pins.
21508	21	Tap (marked H2) for screw No. 22525.
21509	21	“ (marked J2) for screw No. 22526.
21513	21	“ (marked Q2) for screw No. 86 A.
21518	21	“ (marked X2) for screw No. 22521.
21602	29	Needle Thread Pull-Off Post, for rolling thread guide construction
21602 A	29	“ “ “ Post Screw No. 94.
21603	29	Bell Crank Post, for Style 6200 AB.
21605	29	“ “ “ Screw No. 94.
21606	29	Needle Thread Pull-Off Post Thread Oiler.
21607	29	“ “ “ Post Thread Oiler Screw No. 94.
21608	29	“ “ “ Rolling Sleeve, for rolling thread guide construction.
21610 A	12	“ “ “ Rolling Sleeve Axle.
21624	12	“ “ “ Clamp Sleeve.
21628	12	“ “ “ Clamp Sleeve Set Screw No. 87 U.
21629	17	Needle Thread Take-Up Wire, for rolling thread guide construction.
21632	12	“ “ “ Wire Set Screw No. 87 U.
		Needle Bar Thread Guide, rolling construction.
		“ “ “ “ Screw No. 22768.
		Thread Controller Thread Guide, rolling construction.
		“ “ “ Guide Screw No. 138.
		“ “ “ Guide Roller.
		“ “ “ Guide Roller Stud.
		Needle Lever Thread Guide, rolling construction.
		“ “ “ “ Screw No. 98 A.

LIST OF PARTS

[21640 A—22528]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
21640 A	37	Tension Disc Separator Lever.
		“ “ “ Lever Stud No. 483.
21640 F	11	Tension Disc Separator.
		“ “ “ Screws No. 90.
21645	29	“ “ “ Lever Connection.
		“ “ “ Lever Connection Screw No. 93.
21685	—	Knee Lifter Plate.
		“ “ Plate Set Screw No. 69 FD.
21692	37	“ “ Chain (18 inches long) for Style 6500 P.
21693	40	“ “ (obsolete), complete, excluding chain, where tray No. 21377 D and under board No. 21371 D are used with Style 6500 P, drop of rear hanger $\frac{1}{16}$ inch.
21693 A	40	“ “ complete, excluding chain, for Styles 6500 N and 6500 P, where tray No. 21377 C is used, drop of rear hanger $2\frac{3}{8}$ inches.
21693 B	—	“ “ Shaft ($9\frac{7}{8}$ inches long)
21693 C	—	“ “ Frame.
21693 D	—	“ “ Shaft Hanger, (obsolete), rear, drop $\frac{1}{16}$ inch, for No. 21693.
21693 E	—	“ “ Shaft Hanger, rear, drop $2\frac{3}{8}$ inches, for No. 21693 A.
21693 F	—	“ “ Interlocking Arm, left.
		“ “ Interlocking Arm Set Screw No. 69 FD.
21693 G	—	“ “ Interlocking Lever.
		“ “ Interlocking Lever Set Screw No. 22622.
		“ “ Interlocking Lever Stop Screw No. 12993 A.
		“ “ Interlocking Lever Stop Screw Lock Nut No. 34.
21693 H	—	“ “ Interlocking Lever Pin ($1\frac{5}{8}$ inches long)
21693 J	—	“ “ Plate Rod.
		“ “ Plate Rod Nut No. 15430 D.
21693 K	—	“ “ Chain Arm.
		“ “ Chain Arm Set Screw No. 69 FD.
		“ “ Chain Arm Stop Screw No. 12993 A.
		“ “ Chain Arm Stop Screw Lock Nut No. 34.
21693 L	—	“ “ Chain (15 inches long) for Style 6500 N.
22508	19	Set Screw, for spool supports Nos. 21130-1 and 21139 A-2; also for Nos. 21173 A and 21173 B.
22514	18	Screw ($\frac{7}{16}$ inch long) for cloth plate attachments.
22521	18	“ large size, for cloth plates (tap No. 21518)
22524	17	“ for cast off wires.
22525	17	“ large size, diameter $\frac{5}{32}$ inch, for throat plates (tap No. 21508)
22526	17	“ large size, diameter $\frac{3}{16}$ inch, for throat plates (tap No. 21509)
22528	18	“ ($\frac{1}{32}$ inch long) for upper feed dog on Styles 6200 AA and 6200 AB; also for No. 6281.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
22530	18	Screw ($\frac{1}{8}$ inch long) for gauge on Style 6200 W.
22539	17	" for main shaft sponge hole.
22548	18	" for feed rocker arms.
22560	17	" headless, for needle bar link pin ball spring.
22560 B	17	" headless ($\frac{1\frac{5}{8}}$ inch long) for rear end of roller arm support on rolling presser foot No. 6220-1 $\frac{1}{4}$.
22561	17	" for binding guide adjustment on Style 6200 W.
22564	17	" for needle thread intermittent nipper spring; also for No. 1588 A.
22569	18	Clamp Screw, for needle bar bushings.
22570	17	Set Screw, fillister head, for presser foot No. 6520 P.
22576	18	Screw, for needle lever extension on Style 6200 AB.
22580	17	Set Screw, for feed eccentric No. 917.
22585	17	Screw, for differential feed dog on Style 6500 N.
22586	17	" for needle lever stud.
22586 A	17	" for needle lever connection bearing valve spring.
22587	19	" for needle lever connection bearings.
22588	18	" hexagon head, for feed rocker eccentric on Style 6500 P.
22589	17	" cone head, for left feed rocker eccentric flange on Style 6500 P.
22593	18	" for main feed dog on Style 6500 N.
22594	18	" ($\frac{7}{16}$ inch long) for binder on Style 6400 M.
22596	19	" for take-up frame.
22597	17	Set Screw, for eccentric pulleys.
22622	17	" " for knee lift interlocking lever.
22726	18	Stud, for gauge swinging arm on Style 6500 P; also for No. 23371 A.
22730	18	Screw, for cloth plate guards.
22733	17	Set Screw, for vibrating lifter link pin on Style 6200 AB; also for No. 8360.
22755	19	Screw, lower, for feed rocker eccentric connection, Style 6500 P.
22756	19	Thumb Screw, for edge guide on Style 6500 P.
22768	17	Screw, for needle bar thread guides.
22786	18	Hinge Screw, for presser foot on Style 6200 X.
23100	27	Yoke Folder, for Style 6400 N. " " Screws No. 25 C.
23133 B	24	Gauge, for Style 6200 Q. " Screws No. 25 C.
23182 D	27	Folder and Guide, for Style 6500 E. " Scroll Screws No. 187 A.
23184	27	Folder and Guide, for Style 6500 C, upper ply of fabric passes to the right of the needle ($\frac{1}{8}$ inch capacity for upper ply, $\frac{1}{16}$ inch capacity for lower ply and $\frac{5}{16}$ inch overlap. " " " Screws No. 25 C.

LIST OF PARTS

[23215 AP—23377 B]

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notices on Page 2.
23215 AP	27	English Binder, adjustable, for Style 6400 M ($\frac{5}{32}$ inch capacity for goods, uses selvage edge strip $\frac{3}{4}$ inch to $\frac{1}{8}$ inch wide) " " Screws No. 22594. " " Upper Blade Screw No. 187 A.
23217 E	27	Cut Edge Binder, for Style 6200 W ($\frac{1}{16}$ inch capacity for goods uses cut edge strip $\frac{3}{4}$ inch wide) " " " Screws No. 25 C.
23218	27	Gauge, for Style 6200 W. " Screw No. 22530.
23218 A	24	Binding Guide, complete, adjustable, for Style 6200 W. " " Screw No. 25 C. " " Adjustment Screws No. 22561.
23223 C	27	" " complete, adjustable, for Style 6400 M. " " Screws No. 25 C.
23223 K	—	" " Adjustment, lower.
23223 L	—	" " Adjustment, upper.
23242 N	27	" " Adjustment Screws No. 187 A. Folder and Tape Guide, complete, adjustable, for Style 6200 Y. " " " " Screws No. 25 C.
23242 B	27	Gauge and Tape Guide, complete, adjustable, for stitching pre-folded leather flies on Style 6200 Y. " " " " Screws No. 25 C.
23322 K- $\frac{7}{8}$	—	English Binder, for Style 6400 I (uses cut edge strip $\frac{7}{8}$ inch wide, finish $\frac{3}{32}$ inch)
23322 K-1	24	" " for Style 6400 I (uses cut edge strip 1 inch wide, finish $\frac{1}{4}$ inch) " " Screws No. 90.
23322 L	27	" " Support, for Style 6400 I. " " Support Screws No. 25 CC.
23322 M	15	" " Screw Plate, for Style 6400 I.
23371	27	Presser Foot Swinging Folder, for piping dresses on machines in Class 6400 using presser foot No. 6427 H. " " " Folder Screws No. 187 A. " " " Folder Support. " " " Folder Support Stud No. 22726. " " " Folder Support Stud Washer No. 12957 E
23373	—	Presser Foot Piping Guide. " " " " Screws No. 87 U.
23373 A	—	" " " " Adjusting Plate.
23377	27	Rick-Rack Guide and Folder, complete, adjustable, for Style 6400 X. " " Screws No. 25 C.
23377 A	—	" " right.
23377 B	—	" " left.

LIST OF PARTS

REFER TO PINK INSERT FOR PRICES

Number to Order by	Plate No.	The figures in the second column refer only to the plates illustrating the parts, and are not to be used in ordering. These parts are furnished at list prices for repairs only. See notice on Page 2.
23377 C	—	Folder, for No. 23377.
23377 D	—	Folder and Rick-Rack Guide Base, for No. 23377.
		“ “ “ Guide Base Screws No. 25 C.
29051 B	—	Assembly, for pulley, one each Nos. 59 S and 15430 M.
29051 C	—	“ for pulley, needle lever ball and needle lever connecting tube; one each Nos. 59 S, 156, 1230 A, 1230 B, 1230 C, 1230 D, 15430 C, 15430 D and 22586 A.
29053 B	—	“ for pulley; one each Nos. 59 V and 15430 M.
29053 C	—	“ for pulley, needle lever ball and needle lever connecting tube; one each Nos. 59 V, 156, 1230 A, 1230B, 1230 C, 1230 D, 15430 C, 15430 D and 22586 A.
29066 B	—	“ for needle lever ball; one each Nos. 156, 1230 A, 1230 B and 1230 D.
29066 C	—	“ for needle lever ball; one each Nos. 156 and 1230 A.
29070 B	—	“ for pulley; one each Nos. 11721 and 15430 M.
29072 B	—	“ for pulley; one each Nos. 7521 and 15430 M.
29084 B	—	“ for pulley; one each Nos. 9921 and 15430 M.
29147	—	“ for eccentric; one each Nos. 6546, 6547, 15487 and 15488.
29154	—	“ for looper rocker; one each Nos. 181, 30, 33 and 34.
29158	—	“ for looper rocker; one each Nos. 213, 30, 33 and 34.
29158 A	—	“ for looper rocker; one each Nos. 213, 12987 A, 15465 F and 15745 B and two No. 88.
29169	—	“ for looper rockers; one each Nos. 6013, 30, 33 and 34.
29169 A	—	“ for looper rocker; one each Nos. 6013, 12987 A, 15465 F and 15745 B and two No. 88.
29185 A	—	“ for looper rocker; one each Nos. 181, 12987 A, 15465 F and 15745 B and two No. 88.
29304 B	—	“ for needle lever; one each Nos. 153 F and 1275 A.
29328	—	“ for needle lever; one each Nos. 6215 and 1275 A.
29332	—	“ for needle lever; one each Nos. 16115 and 1275 A.
29402	37	“ for treadle; one each No. 422, 98, 423 and 424.
29457 A	9	Sub Assembly, for rolling presser foot No. 1520 J-1 $\frac{1}{8}$; one each Nos. 371, 374, 375, 1586 A, 1588 A, 1592, 1594 and 22564.
29457 B	—	“ “ for rolling presser foot No. 1520 J-1 $\frac{1}{8}$; one each Nos. 370, 91, 374, 375, 1586 A, 1588 A, 1592, 1594 and 22564.
29457 E	9	“ “ for rolling presser foot No. 1520 K-1 $\frac{3}{4}$; one each Nos. 372 B, 91, 374, 375, 1586 B, 1588 A, 1592, 1594 and 22564.



Union Special[®]
INDUSTRIAL SEWING MACHINES

UNION SPECIAL maintains sales and service facilities throughout the world. These offices will aid you in the selection of the right sewing equipment for your particular operation. Union Special representatives and service men are factory trained and are able to serve your needs promptly and efficiently. Whatever your location, there is a Union Special Representative to serve you. Check with him today.

ATLANTA, GA.

BOSTON, MASS.

CHICAGO, ILL.

DALLAS, TEXAS

LOS ANGELES, CAL.

NEW YORK, N. Y.

PHILADELPHIA, PA.

MONTREAL, QUEBEC

BRUSSELS, BELGIUM

LEICESTER, ENGLAND

LONDON, ENGLAND

PARIS, FRANCE

STUTT GART, GERMANY

Representatives and distributors in all important industrial cities throughout the world.

Union Special
MACHINE COMPANY

404 N. FRANKLIN ST., CHICAGO 10, ILL.